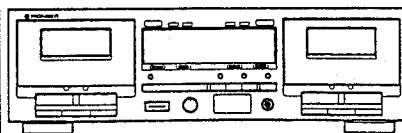


Service Manual

PIONEER®
The Art of Entertainment



ORDER NO.
ARP2548

STEREO DOUBLE CASSETTE DECK

CT-W601R

CT-W601R HAS THE FOLLOWING:

Type	Power Requirement	Remarks
KUC	AC120V only	
KUC/CA	AC120V only	
HEM	AC220 - 230V, 230 - 240V (Switchable) *	
HB	AC220 - 230V, 230 - 240V (Switchable) *	
SD	AC110V, 120 - 127V, 220V, 240V (Switchable)	

* Change the connection of the power transformer's primary wiring.

- This manual is applicable to CT-W601R/KUC, KUC/CA, HEM, HB and SD.
 - For HEM, HB and SD types, refer to page 42.
 - Ce manuel pour le service comprend les explications de réglage en français.
 - Este manual de servicio trata del método ajuste escrito en español.
 - KUC/CA type is identical to KUC type with French instruction manual.
- For all information except for the instruction, refer to KUC type.

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This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

1. SAFETY INFORMATION

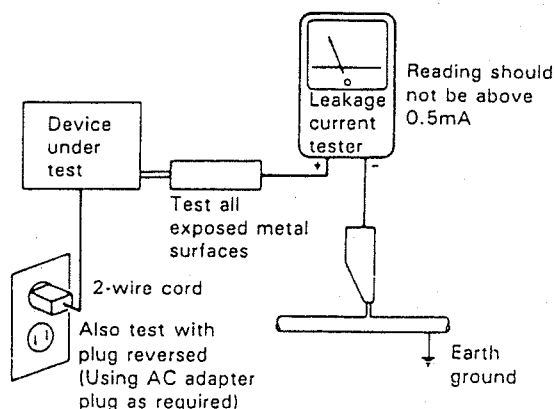
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

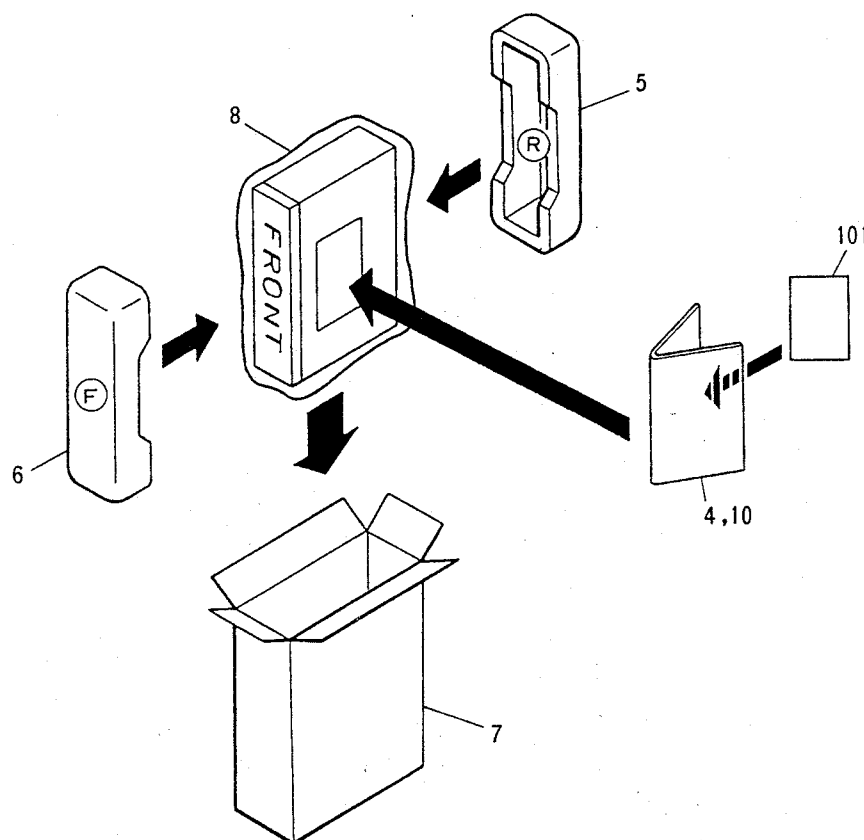
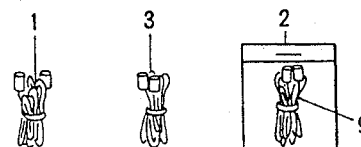
2. PACKING AND PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The $\triangle$ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "©" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

Mark	No.	Description	Part No.
	1	Connection cord (with mini plug)	PDE - 319
	2	Connection cord assembly	RDE1002
	3	Control cord	RDE1030
	4	Operating instructions (English : KUC)	RRB1120
		Operating instructions (English/French : KUC/CA)	RRE1064
	5	Pad (R)	RHA1045
	6	Pad (F)	RHA1088
	7	Packing case	RHG1373
	8	Sheet	RHX - 034
	9	Connection cord	RDE - 010
	10	Subsidiary manual	RRY1005
NSP	101	Warranty card	ARY1044



3. EXPLODED VIEWS AND PARTS LIST

NOTES:

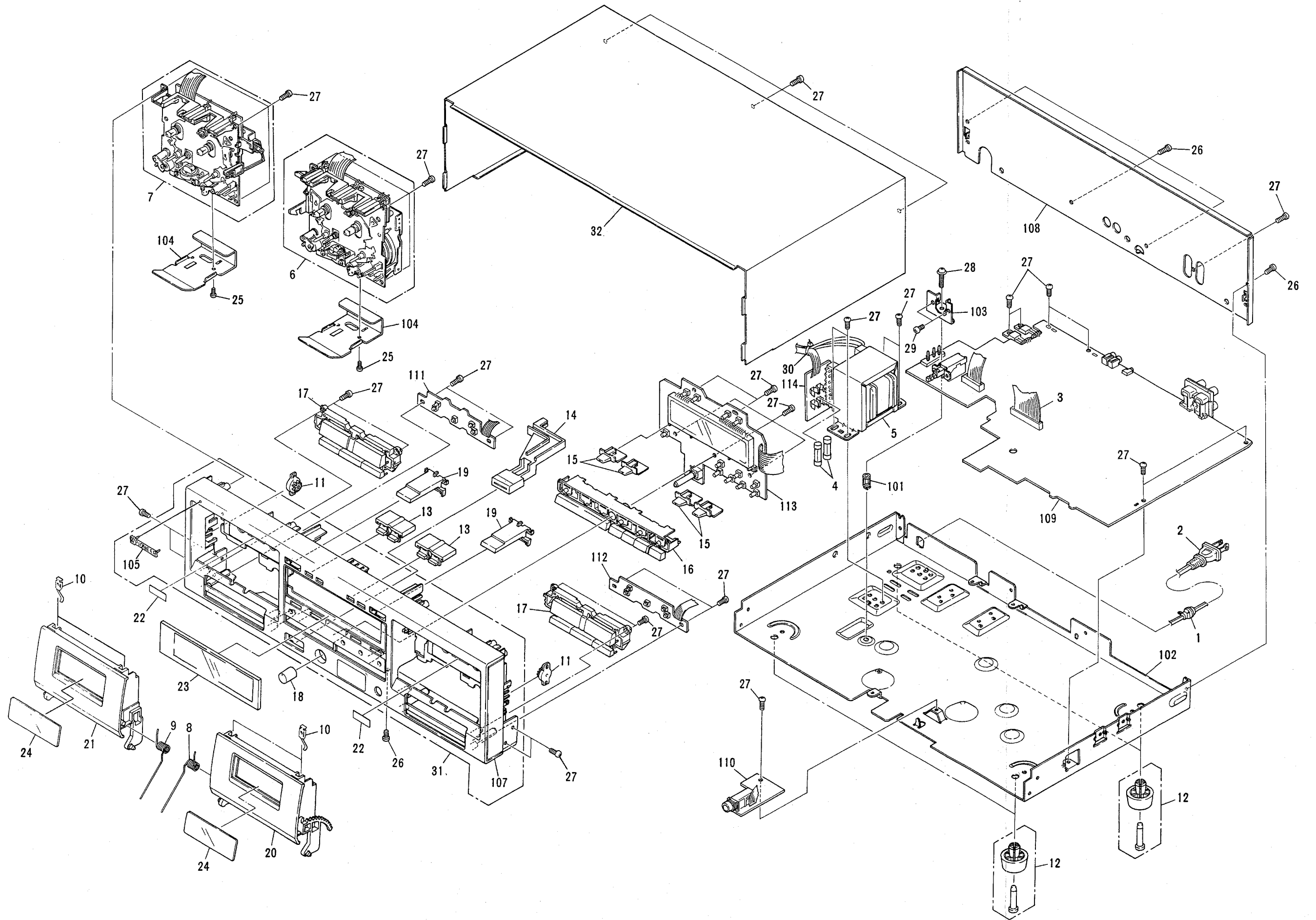
- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The $\triangle$ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

3.1 EXTERIOR

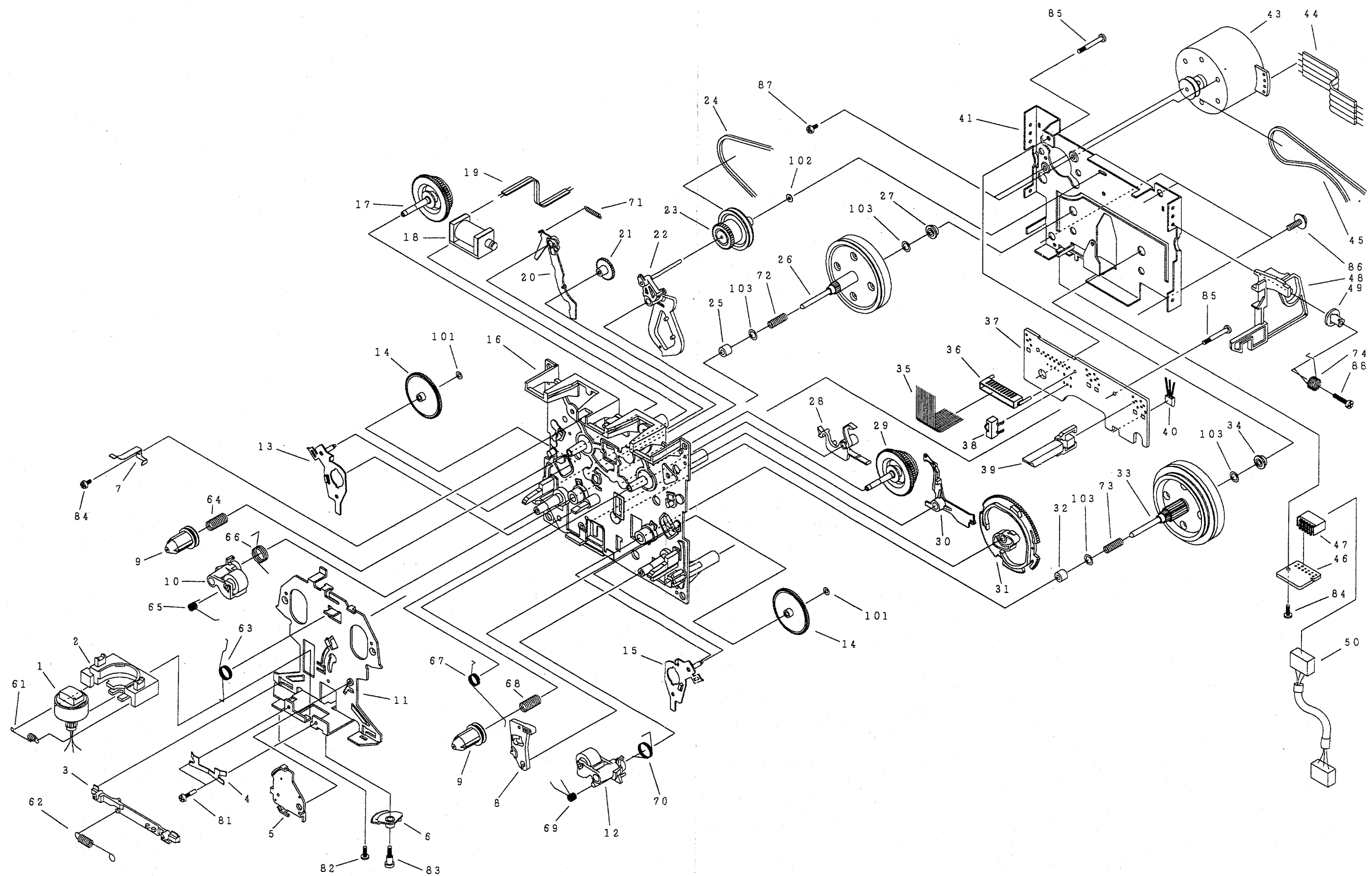
Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
$\triangle$	1	Strain relief	CM - 22C	NSP	101	PCB spacer	PNY - 404
$\triangle$	2	AC power cord	PDG1015	NSP	102	Main chassis	RNB1070
	3	Lead card 24P	RDD1264	NSP	103	SW bracket	RNE1441
$\triangle$	4	FU1, FU2 Fuse (1.5A)	REK1001	NSP	104	Mechanism shield plate	RNE1519
$\triangle$	5	Power transformer	RTT1165	NSP	105	Name plate	PAM1407
$\odot$	6	Mechanism unit (Deck II)	RYM1170		106		
$\odot$	7	Mechanism unit (Deck I)	RYM1171	NSP	107	Front panel	RAH2068
	8	Door spring L	RBH1304	NSP	108	Rear panel	RNA1576
	9	Door spring R	RBH1305	NSP	109	MAIN unit	RWZ2523
	10	Half pressure spring	RBK1004	NSP	110	H.PHONE unit	RWZ2524
	11	Damper assembly	REC1005	NSP	111	OPERATE 1 unit	RWZ2525
	12	Foot assembly	PXA1201	NSP	112	OPERATE 2 unit	RWZ2526
	13	Counter knob	RAC1426	NSP	113	DISPLAY unit	RWZ2527
	14	Power knob	RAC1712	NSP	114	TR SEC unit	RWZ2528
	15	Slide knob	RAC1713				
	16	Function knob A	RAC1715				
	17	Function knob B	RAC1717				
	18	VR knob	RAC1719				
	19	Eject knob	RAC1722				
	20	Door pocket R	RAH2074				
	21	Door pocket L	RAH2078				
	22	Remain display paper	REE - 113				
	23	FL lens	RAH2082				
	24	Door lens	RAH2086				
	25	Screw	BBZ20P040FMC				
	26	Screw	BBZ30P060FZK				
	27	Screw	BBZ30P080FMC				
	28	Screw	IBZ30P150FCU				
	29	Screw	PMA30P060FMC				
	30	Cord clasper	REC - 371				
	31	Front panel assembly	RXX1520				
	32	Bonnet assembly	RXX1521				

Exterior



3.2 MECHANISM UNIT (DECK I)



Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	ASS'Y HOLDER HEAD	RXA1400		61	SPRING	RBH1282
	2	FLAME HEAD	RNK1715		62	SPRING	RBH1283
	3	LEVER HEAD	RNK1716		63	SPRING	RBH1284
	4	SPRING AZIMUTH	RBK1006		64	SPRING	RBH1286
	5	ASS'Y ARM ASSIST	RXA1401		65	SPRING	RBH1288
	6	GEAR ARM HEAD	RNK1717		66	SPRING	RBH1290
	7	SPRING CASSETTE	RBK1039		67	SPRING	RBH1285
	8	EJECT LOCK	RNK1718		68	SPRING	RBH1287
	9	CAP REEL	RNK1719		69	SPRING	RBH1289
	10	ASS'Y PINCH ARM L	RXA1403		70	SPRING	RBH1291
	11	CHASSIS HEAD	RNE1437		71	SPRING	RBH1292
	12	ASS'Y PINCH ARM R	RXA1404		72	SPRING	RBH1061
	13	ASS'Y ARM PLAY L	RXA1405		73	SPRING	RBH1060
	14	GEAR PLAY	RNK1720		74	SPRING	RBH1293
	15	ASS'Y ARM PLAY R	RXA1406		81	SCREW	RBA1023
	16	CHASSIS OS.	RXA1411		82	SCREW	RBA1027
	17	ASS'Y SUB REEL L	RXA1407		83	SCREW	RBA1030
△	18	SOLENOID	RXP1017		84	SCREW	PCZ20P040FMC
	19	WIRE	RDC1006		85	SCREW	RBA1093
	20	ARM RVS	RNK1721		86	SCREW	RBA1094
	21	GEAR FF	RNK1723		87	SCREW	RBA1086
	22	ASS'Y ARM FR	RXA1412		88	SCREW	RBA1095
	23	ASS'Y PULLEY FR	RXA1413		101	WASHER	RBH1044
	24	BELT FR	REB1158		102	WASHER	WA16D032D025
	25	METAL	RNG1048		103	WASHER	WA26D047D013
	26	ASS'Y FLYWHEEL L	RXA1423				
	27	METAL	RNG1005				
	28	ARM BRAKE	RNK1724				
	29	ASS'Y SUB REEL R	RXA1408				
	30	ARM TRIGGER	RNK1722				
	31	GEAR CAM	RNK1725				
	32	METAL	RNG1049				
	33	ASS'Y FLYWHEEL R	RXA1424				
	34	METAL	RNG1004				
	35	WIRE (12P)	RDD1216				
NSP	36	HOLDER WIRE	RNK1683				
	37	P.C. BOARD	RNP1347				
	38	SWITCH MODE	RSN1020				
	39	SWITCH (LEAF)	RSN1019				
	40	HALL IC.	DN6851A				
	41	BRACKET FW	RNE1438				
	42						
NSP	43	ASS'Y MOTOR	RXM1052				
	44	WIRE	RDD1012				
	45	BELT MAIN	REB1159				
	46	P.C. BOARD	RNP1348				
	47	HOUSING	RKP1396				
	48	EJECT LEVER R	RNK1703				
	49	COLLAR	RNK1704				
	50	WIRE HEAD	RKP1398				

3.3 MECHANISM UNIT (DECK II)

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	ASS'Y HOLDER HEAD	RXA1416		61	SPRING	RBH1282
	2	FLAME HEAD	RNK1715		62	SPRING	RBH1283
	3	LEVER HEAD	RNK1716		63	SPRING	RBH1284
	4	SPRING AZIMUTH	RBK1006		64	SPRING	RBH1286
	5	ASS'Y ARM ASSIST	RXA1401		65	SPRING	RBH1288
	6	GEAR ARM HEAD	RNK1717		66	SPRING	RBH1290
	7	SPRING CASSETTE	RBK1039		67	SPRING	RBH1285
	8	EJECT LOCK	RNK1718		68	SPRING	RBH1287
	9	CAP REEL	RNK1719		69	SPRING	RBH1289
	10	ASS'Y PINCH ARM L	RXA1403		70	SPRING	RBH1291
	11	CHASSIS HEAD	RNE1437		71	SPRING	RBH1292
	12	ASS'Y PINCH ARM R	RXA1404		72	SPRING	RBH1061
	13	ASS'Y ARM PLAY L	RXA1405		73	SPRING	RBH1060
	14	GEAR PLAY	RNK1720		74	SPRING	RBH1294
	15	ASS'Y ARM PLAY R	RXA1406		81	SCREW	RBA1023
	16	CHASSIS OS.	RXA1411		82	SCREW	RBA1027
	17	ASS'Y SUB REEL L	RXA1407		83	SCREW	RBA1030
△	18	SOLENOID	RXP1017		84	SCREW	PCZ20P040FMC
	19	WIRE	RDC1006		85	SCREW	RBA1093
	20	ARM RVS	RNK1721		86	SCREW	RBA1094
	21	GEAR FF	RNK1723		87	SCREW	RBA1086
	22	ASS'Y ARM FR	RXA1412		88	SCREW	RBA1095
	23	ASS'Y PULLEY FR	RXA1413		101	WASHER	RBH1044
	24	BELT FR	REB1158		102	WASHER	WA16D032D025
	25	METAL	RNG1048		103	WASHER	WA26D047D013
	26	ASS'Y FLYWHEEL L	RXA1423				
	27	METAL	RNG1005				
	28	ARM BRAKE	RNK1724				
	29	ASS'Y SUB REEL R	RXA1408				
	30	ARM TRIGGER	RNK1722				
	31	GEAR CAM	RNK1725				
	32	METAL	RNG1049				
	33	ASS'Y FLYWHEEL R	RXA1424				
	34	METAL	RNG1004				
	35	WIRE (14P)	RDD1217				
NSP	36	HOLDER WIRE	RNK1683				
	37	P.C. BOARD	RNP1347				
	38	SWITCH MODE	RSN1020				
	39	SWITCH (LEAF)	RSN1019				
	40	HALL IC.	DN6851A				
	41	BRACKET FW	RNE1438				
	42						
	43	ASS'Y MOTOR	RXM1052				
NSP	44	WIRE	RDD1012				
	45	BELT MAIN	REB1159				
	46	P.C. BOARD	RNP1348				
	47	HOUSING	RKP1397				
	48	EJECT LEVER L	RNK1702				
	49	COLLAR	RNK1704				
	50	WIRE HEAD	RKP1399				

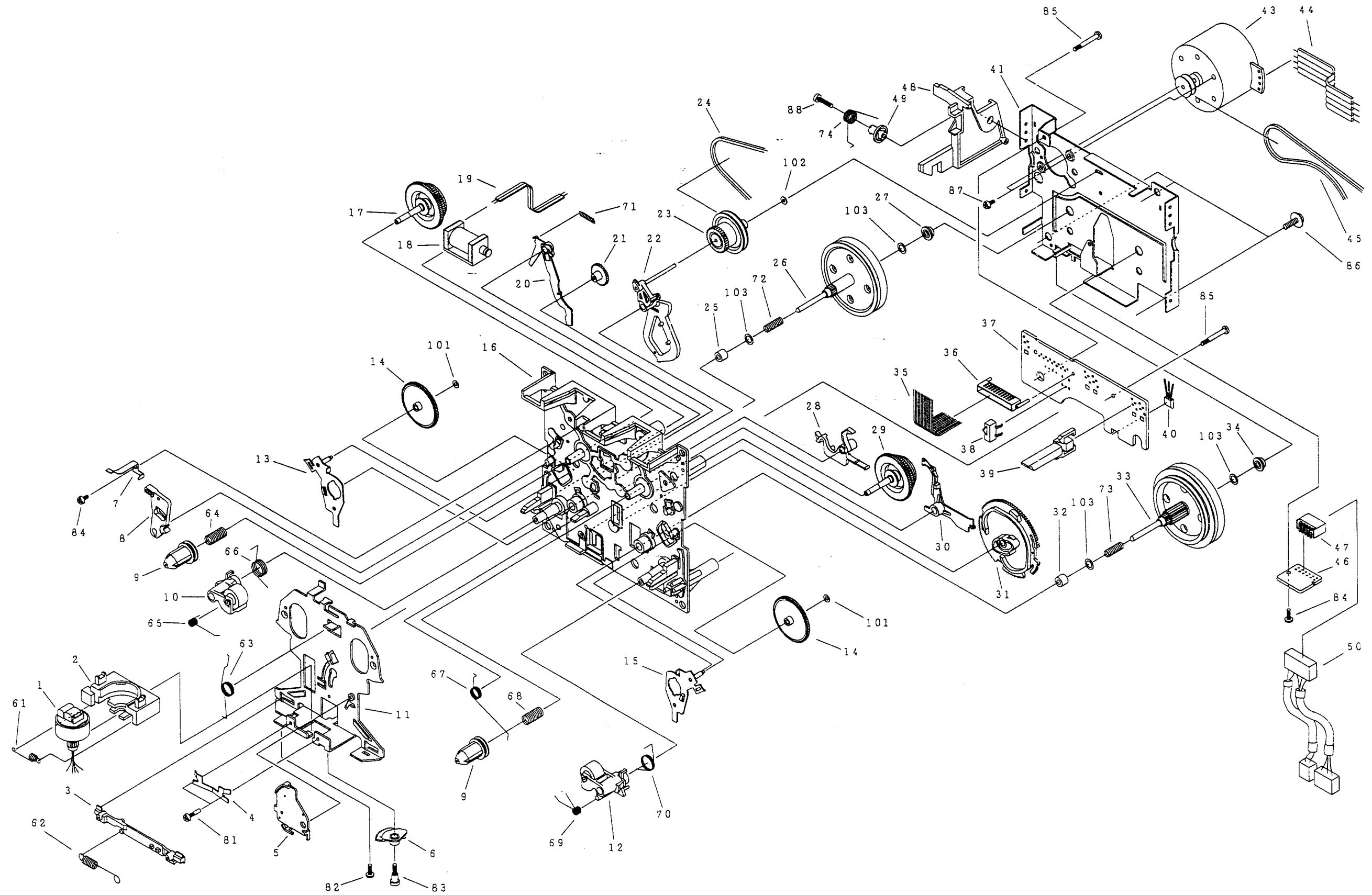
Mechanism Unit (Deck II)

A

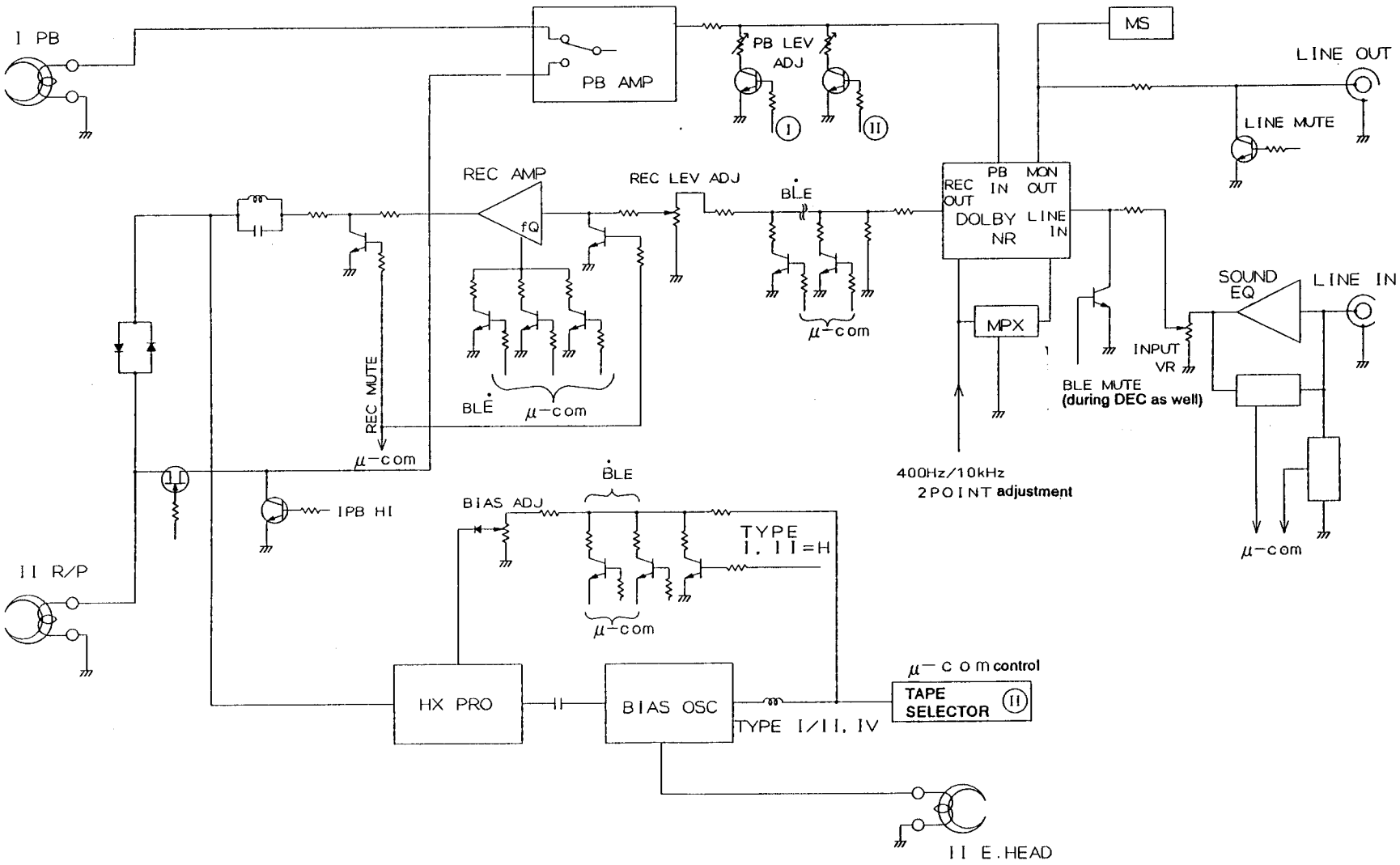
B

C

D



4. BLOCK DIAGRAM



1. RESISTORS :

Indicated in Ω , 1/4W, 1/6W, 1/8W, $\pm 5\%$ tolerance unless otherwise noted k ; k Ω , M ; M Ω , (F) ; $\pm 1\%$, (G) ; $\pm 2\%$, (K) ; $\pm 10\%$, (M) ; $\pm 20\%$ tolerance.

2. CAPACITORS :

Indicated in capacity (μ F) /voltage (V) unless otherwise noted p ; pF.
Indication without voltage is 50V except electrolytic capacitor.

3. VOLTAGE CURRENT :

 ; DC voltage (V) in stop mode.
 mA ; DC current in stop mode.

4. OTHERS :

 ; Signal route.

 ; Adjusting point

The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
※ marked capacitors and resistors have parts numbers.

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

5. SWITCHES (The underlined indicates the switch position)

MAIN UNIT

S1201 : POWER SW ON - OFF

OPERATE 1 UNIT

S1301 : FWD

S1302 : REV

S1303 : STOP

S1305 : FF

S1306 : REW

OPERATE 2 UNIT

S1401 : FWD

S1402 : REV

S1403 : STOP

S1406 : REV

DISPLAY UNIT

S1504 : 2 - REC

S1505 : 2 - PAUSE

S1506 : 2 - MUTE

S1508 : 2 - BLE

S1510 : CD SYNC

S1511 : RESET 1 - COUNTER

S1512 : MODE 1 - COUNTER

S1513 : RESET 2 - COUNTER

S1514 : MODE 2 - COUNTER

S1515 : X1 COPY

S1516 : X2 COPY

S1518 : RELAY/SKIP

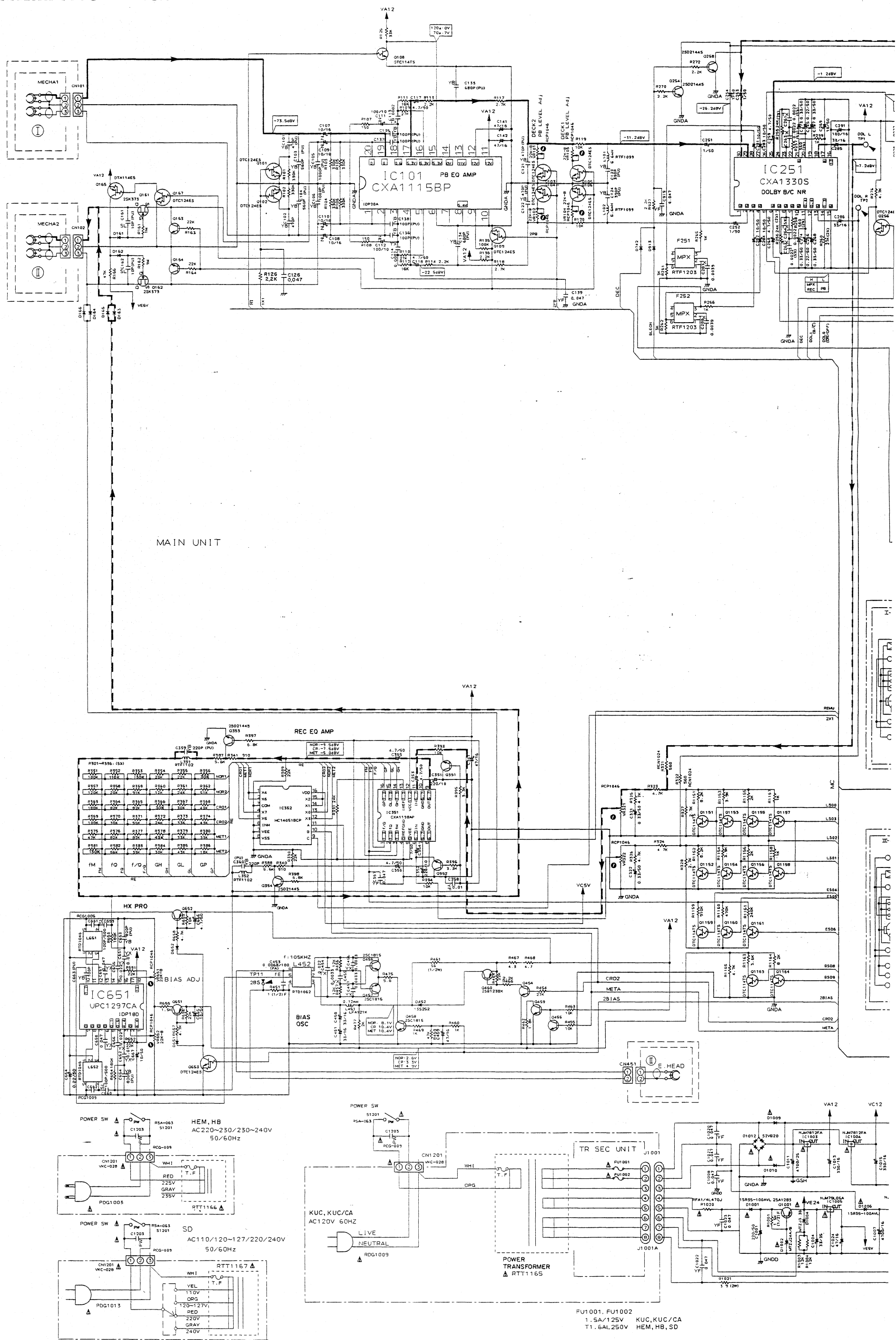
S1521 : DOLBY B - OFF - C

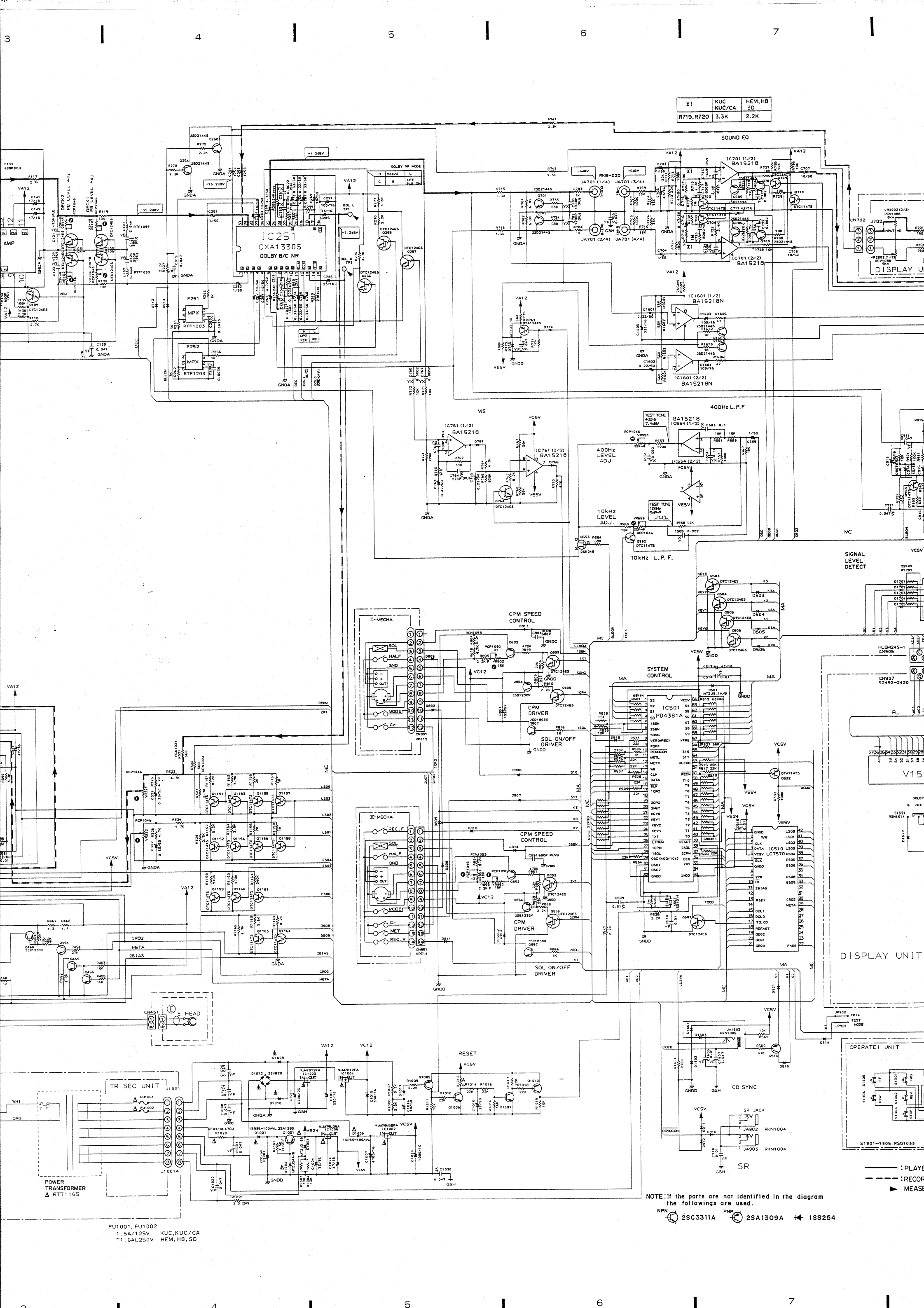
S1522 : CAR - NOR - HP

S1523 : TIMER REC - OFF - PLAY

S1524 :  -  - 

5. SCHEMATIC DIAGRAM





X1	KUC	HEM, HB
R719, R720	3.3K	SD
		2.2K

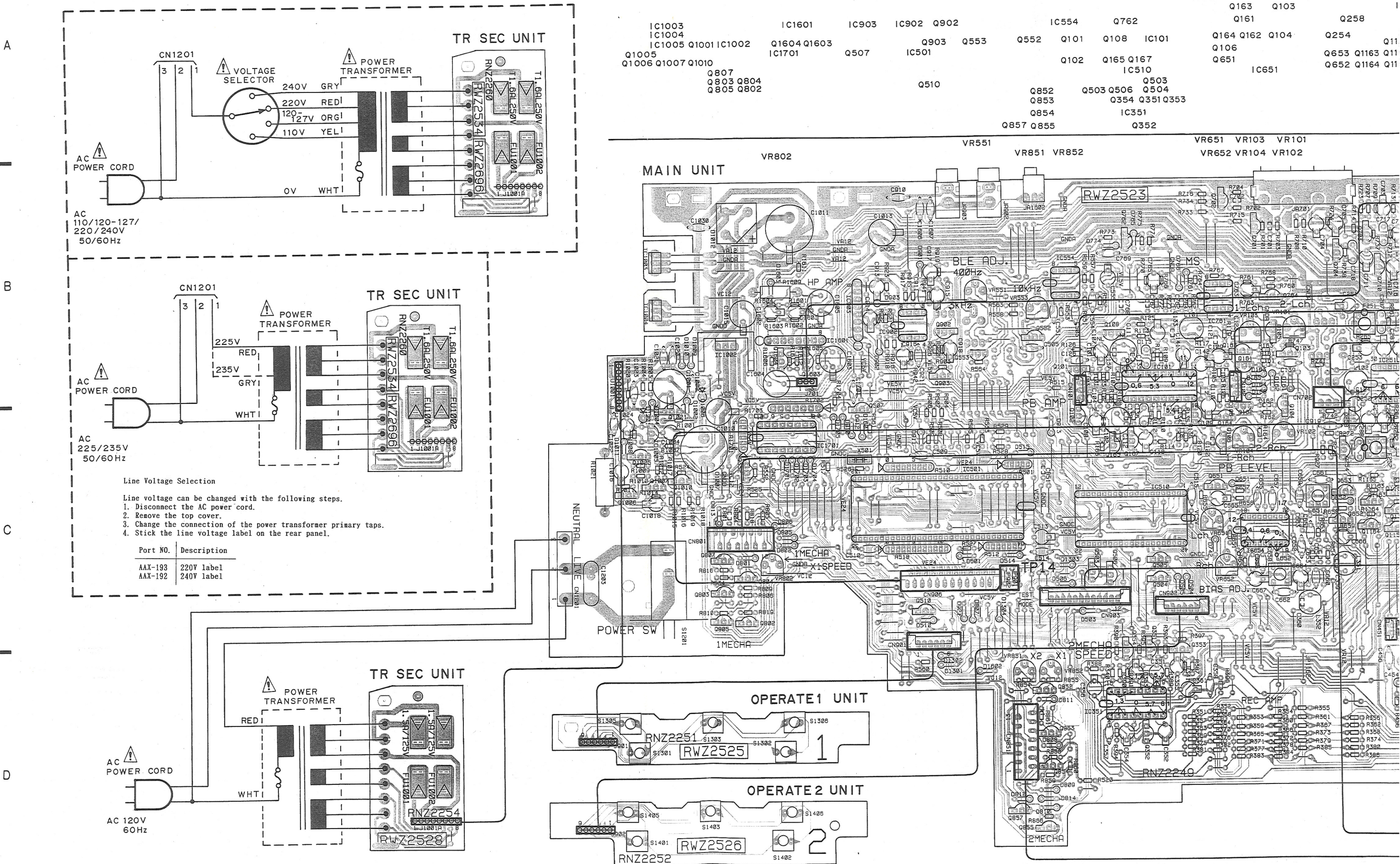
NOTE: If the parts are not identified in the diagram the followings are used.

NPN 2SC3311A PNP 2SA1309A 1SS254



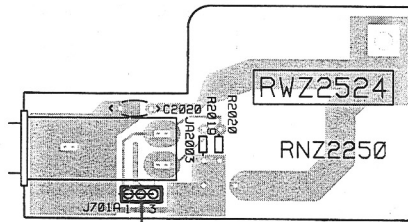
6. PCB CONNECTIONS DIAGRAM

• View from component side

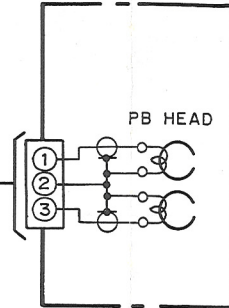


Q704 Q703 Q710 IC701 Q705 Q709 Q707
Q708 Q706
Q257
IC251 Q255 Q256
Q258 Q1152
Q254 Q1161 Q1153 Q1154
Q653 Q1163 Q1160 Q1155 Q1156
Q652 Q1164 Q1159 Q1157 Q1158
Q455
Q459
Q458 Q454
Q456 Q457 Q460
IC352
VR321
VR322

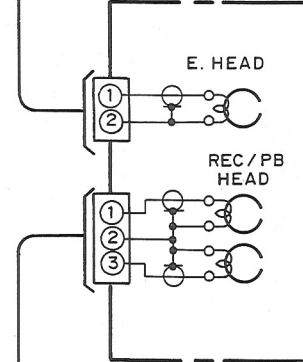
H.PHONE UNIT



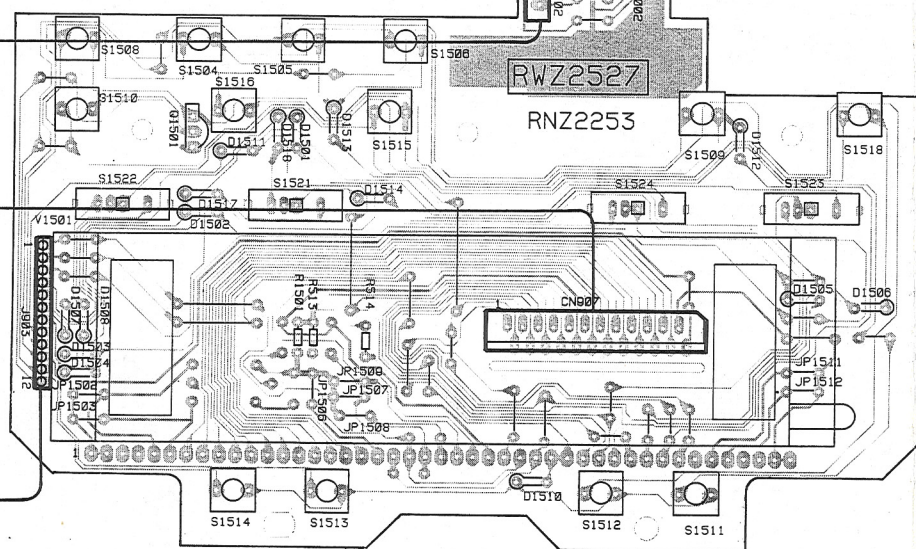
I MECHA UNIT



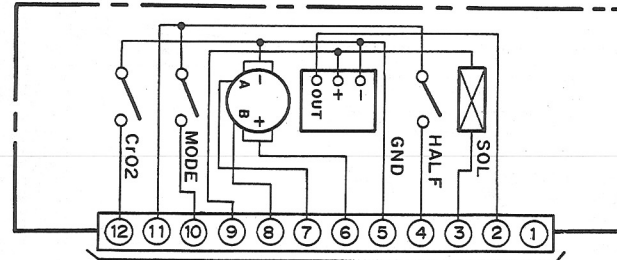
II MECHA UNIT



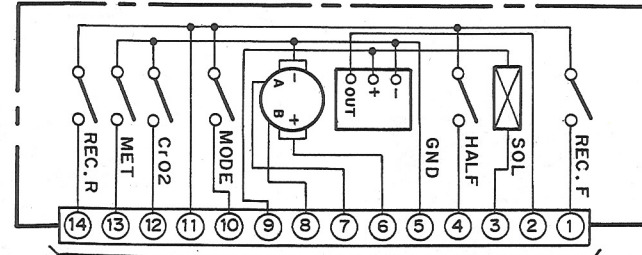
DISPLAY UNIT



IMECHA UNIT



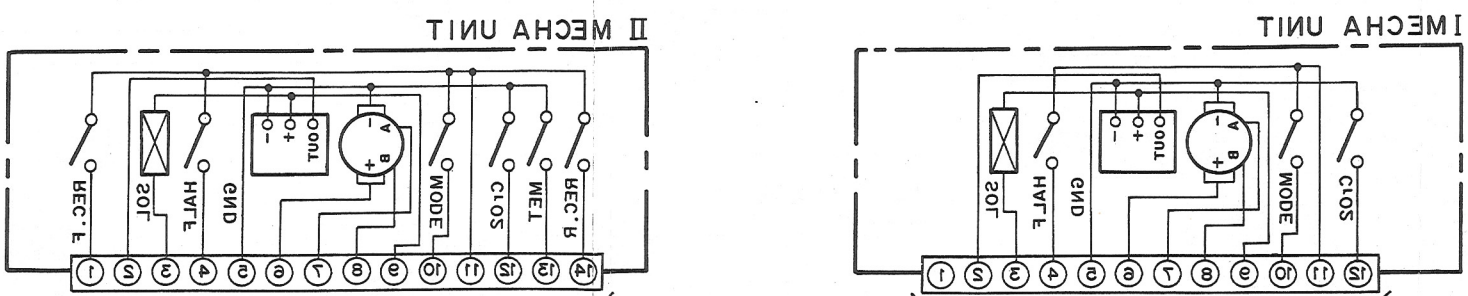
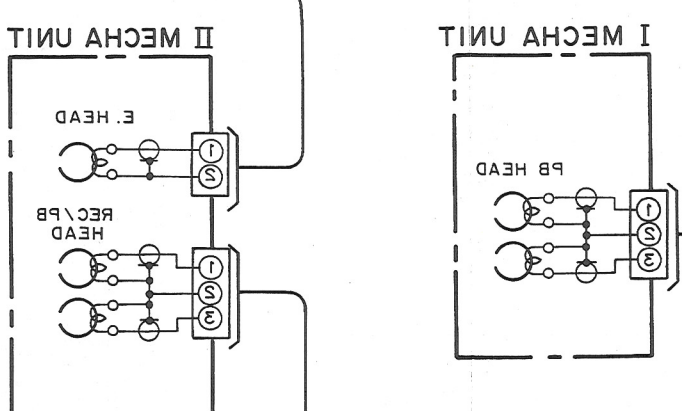
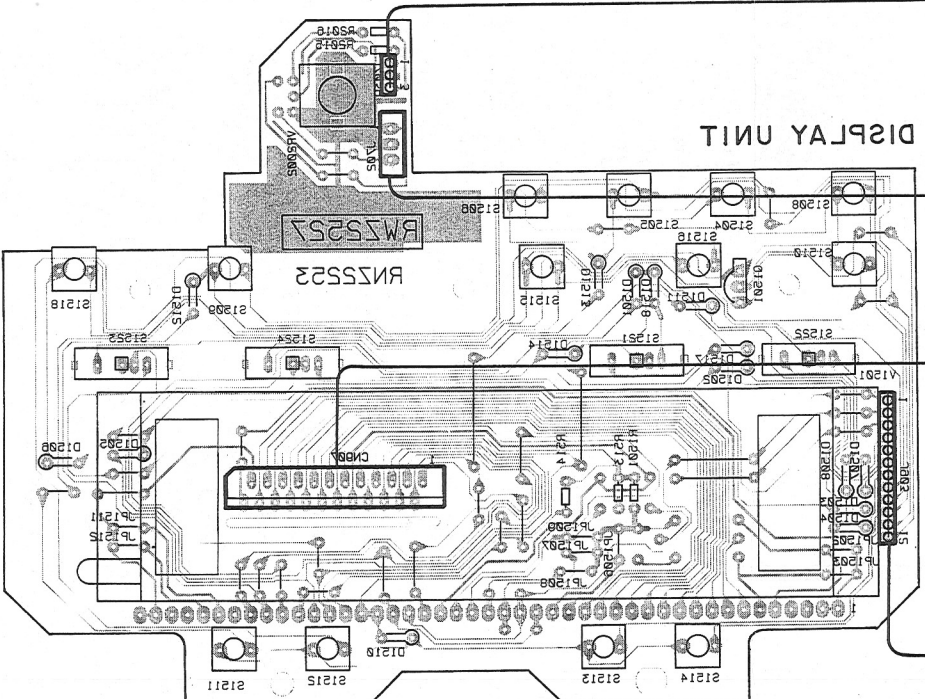
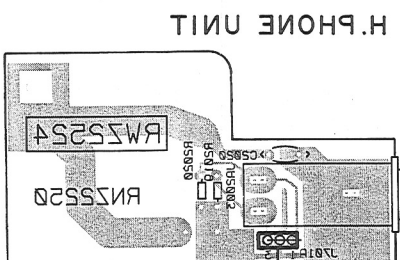
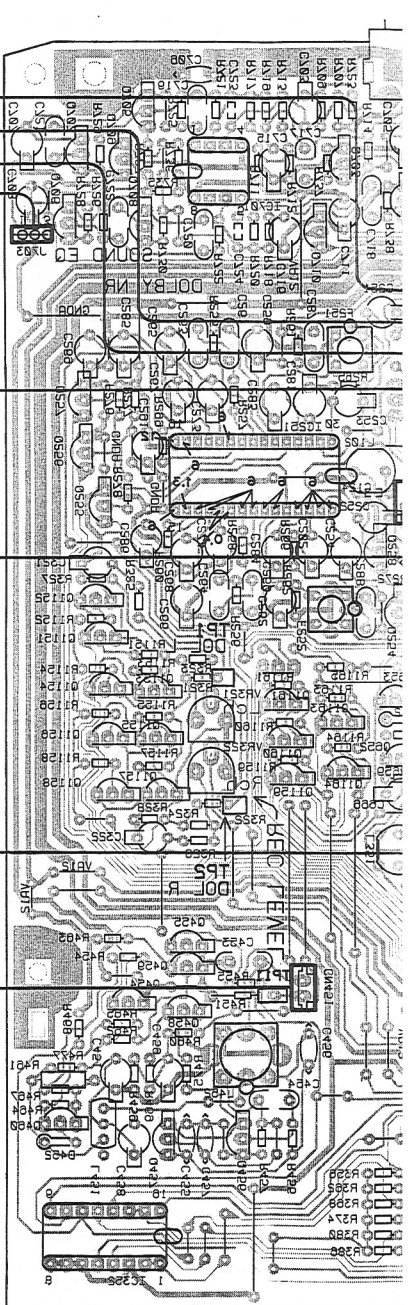
II MECHA UNIT



P.C.B. pattern diagram indication.	Corresponding part symbol	Part name
		Transistor
		FET
		Diode
		Zener diode
		LED
		Varactor
		Tact switch
		Inductor
		Coil
		Transformer
		Filter
		Ceramic capacitor
		Mylar capacitor
		Styrol capacitor
		Electrolytic capacitor (Non polarized)
		Electrolytic capacitor (Noiseless)
		Electrolytic capacitor (Polarized)
		Electrolytic capacitor (Polarized)
		Power capacitor
		Semi-fixed resistor
		Resistor array
		Resistor
		Resonator
		Thermistor

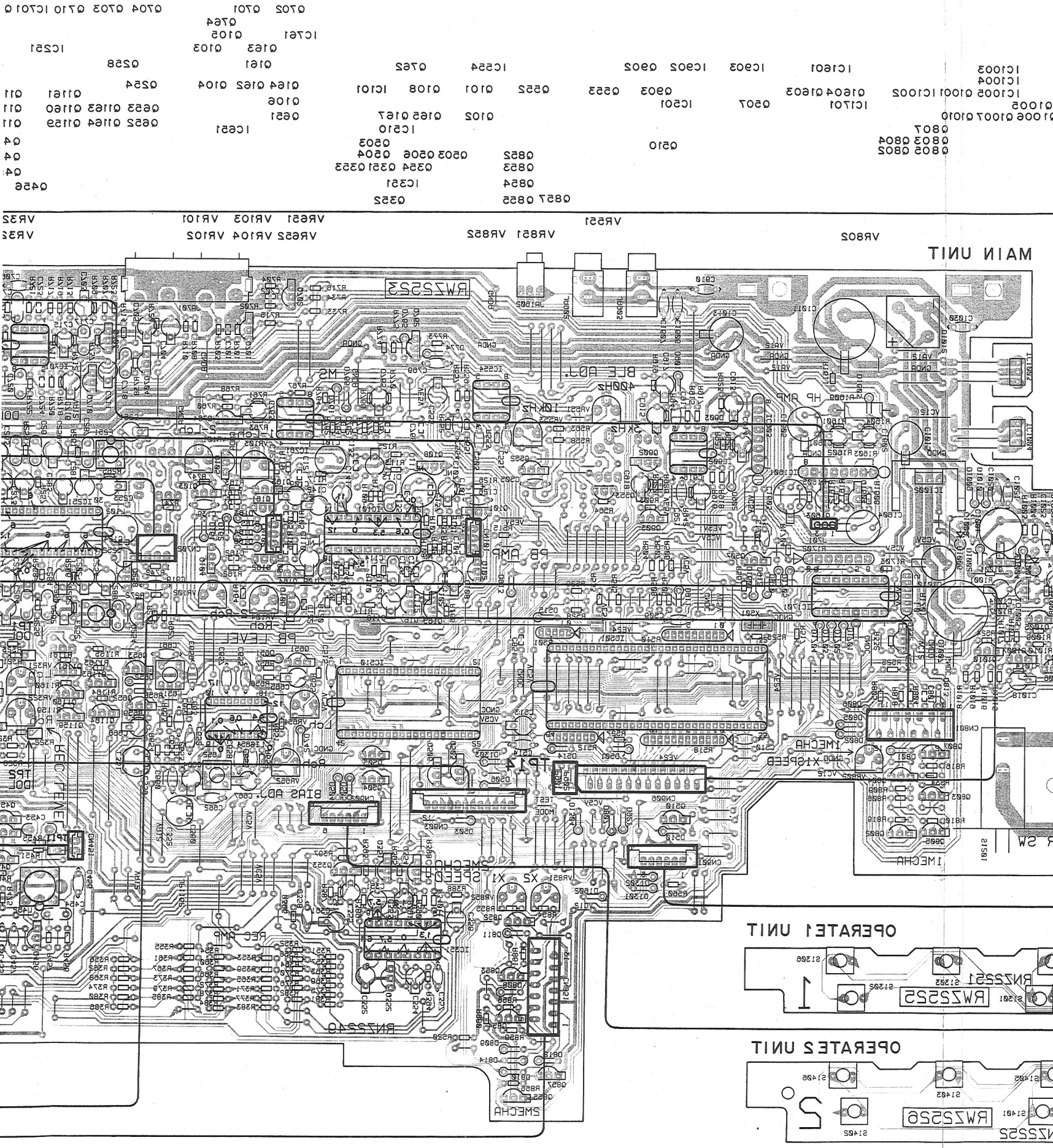
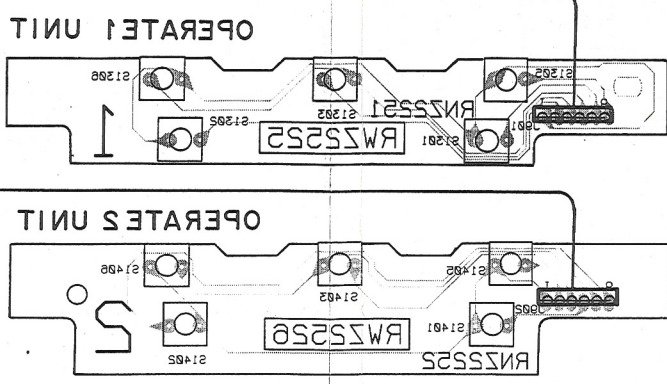
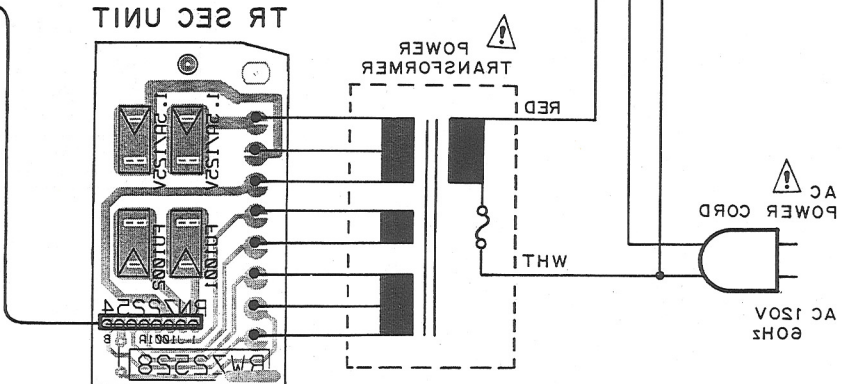
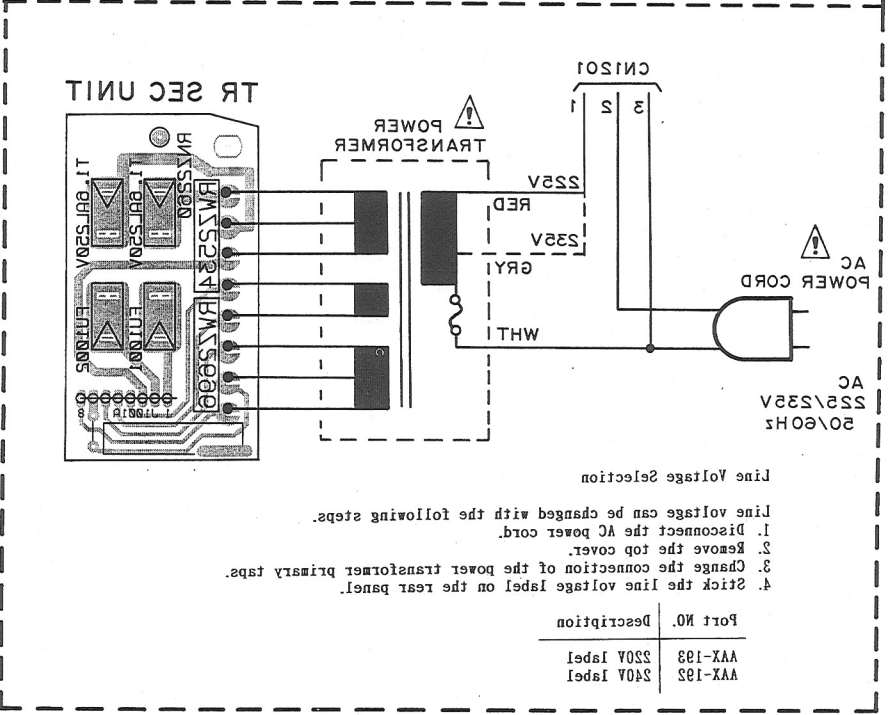
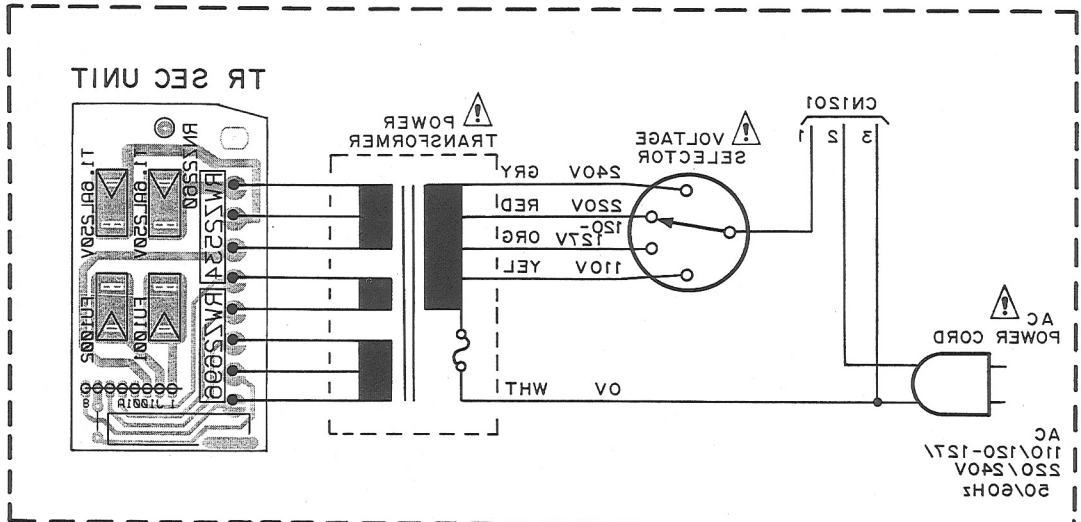
1. This P.C.B. connection diagram is viewed from the parts mounted side.
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
3. The capacitor terminal marked with shows negative terminal.
4. The diode marked with shows cathode side.
5. The transistor terminal marked with shows emitter.

VR321
VR325



e. PCB CONNECTIONS DIAGRAM

• View from soldering side



7. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%)

560 Ω $\rightarrow$ $56 \times 10^1 \rightarrow$ 561 RD1/4PS $\begin{bmatrix} 5 & 6 & 1 \end{bmatrix}$ J
 47k Ω $\rightarrow$ $47 \times 10^3 \rightarrow$ 473 RD1/4PS $\begin{bmatrix} 4 & 7 & 3 \end{bmatrix}$ J
 0.5 Ω $\rightarrow$ 0R5 RN2H $\begin{bmatrix} 0 & R & 5 \end{bmatrix}$ K
 1 Ω $\rightarrow$ 010 RS1P $\begin{bmatrix} 0 & 1 & 0 \end{bmatrix}$ K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω $\rightarrow$ $562 \times 10^1 \rightarrow$ 5621 RN1/4SR $\begin{bmatrix} 5 & 6 & 2 & 1 \end{bmatrix}$ F

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES							
⊙		MOTHER UNIT	RWM1475			Q353, 354 TRANSISTOR	2SD2144S
NSP		—MAIN UNIT	RWZ2523			Q454, 455 TRANSISTOR	2SC3311A
NSP		—H. PHONE UNIT	RWZ2524			Q456-458 TRANSISTOR	2SC1815
NSP		—OPERATE 1 UNIT	RWZ2525			Q459 TRANSISTOR	2SC3311A
NSP		—OPERATE 2 UNIT	RWZ2526			Q460 TRANSISTOR	2SB1238X
NSP		—DISPLAY UNIT	RWZ2527			Q503-507 TRANSISTOR	DTC124ES
NSP		—TR SEC UNIT	RWZ2528				
MAIN UNIT							
SEMICONDUCTORS							
		IC101 PB-EQ AMP IC	CXA1115BP			Q510 TRANSISTOR	2SA1309A
		IC251 DOLBY B/C IC	CXA1330S-P			Q552 DIGITAL TRANSISTOR	DTC114TS
		IC351 REC EQUALIZER IC	CXA1198AP			Q553 N-FET	2SK246
		IC352	MC14051BCP			Q651, 652 TRANSISTOR	2SA1309A
		IC501 MCU	PD4381A			Q653 TRANSISTOR	DTC124ES
		IC510 FL STATIC DRIVER IC	LC7570			Q701, 702 TRANSISTOR	2SD2144S
		IC554 OP-AMP IC	BA15218			Q703, 704 DIGITAL TRANSISTOR	DTC114TS
		IC651 DOLBY HX PRO IC	UPC1297CA			Q705-708 TRANSISTOR	2SD2144S
		IC701 OP-AMP IC	BA15218			Q709, 710 DIGITAL TRANSISTOR	DTC114TS
		IC761 OP-AMP IC	BA15218			Q762 DIGITAL TRANSISTOR	DTA114TS
		IC902 OP-AMP IC	BA15218			Q764 TRANSISTOR	DTC124ES
		IC903 DUAL-COMPARATOR IC	M5233L			Q802 TRANSISTOR	2SA1309A
Δ		IC1002 REGULATOR IC	NJM78M05FA			Q803 TRANSISTOR	DTC124ES
Δ		IC1003, 1004 REGULATOR IC	NJM7812FA			Q804 TRANSISTOR	2SB1238X
Δ		IC1005 REGULATOR IC	NJM79L05A			Q805 TRANSISTOR	DTC124ES
		IC1601 IC	BA15218N			Q807 TRANSISTOR	2SD1858X
		IC1701 CMOS LOGIC IC	TC4050BP			Q852 TRANSISTOR	2SA1309A
		Q101-106 TRANSISTOR	DTC124ES			Q853 TRANSISTOR	DTC124ES
		Q108 DIGITAL TRANSISTOR	DTC114TS			Q854 TRANSISTOR	2SB1238X
		Q109 TRANSISTOR	DTC124ES			Q855 TRANSISTOR	DTC124ES
		Q161, 162 N-FET	2SK373			Q857 TRANSISTOR	2SD1858X
		Q163, 164 TRANSISTOR	2SC3311A			Q902, 903 DIGITAL TRANSISTOR	DTC114TS
		Q165 DIGITAL TRANSISTOR	DTA114ES	Δ		Q1001 TRANSISTOR	2SA1283
		Q167 TRANSISTOR	DTC124ES			Q1005 TRANSISTOR	2SA1309A
		Q254 TRANSISTOR	2SD2144S			Q1006, 1007 TRANSISTOR	2SC3311A
		Q255-257 TRANSISTOR	DTC124ES			Q1010 TRANSISTOR	2SA1309A
		Q258 TRANSISTOR	2SD2144S			Q1151-1161 DIGITAL TRANSISTOR	DTC114TS
		Q332 DIGITAL TRANSISTOR	DTA114TS			Q1163, 1164 DIGITAL TRANSISTOR	DTC114TS
		Q351, 352 TRANSISTOR	2SC3311A			Q1603, 1604 TRANSISTOR	2SD2144S
						D161-166 DIODE	1SS254
						D452 DIODE	1SS252
						D501 ZENER DIODE	MTZJ9. 1A
						D503-506 DIODE	1SS254

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Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	C801	AXIAL CAPACITOR	CKPUYB681K50		R475	CARBONFILM RESISTOR	RD1/6PM□□□J
	C851	AXIAL CAPACITOR	CKPUYB681K50		R477	CARBONFILM RESISTOR	RD1/6PM□□□J
	C910	CERAMIC CAPACITOR	CKCYF103Z50		R501	RESISTOR ARRAY (22K)	RA4T□□□J
	C911	CERAMIC CAPACITOR	CGCYF473Z50		R504-509	CARBONFILM RESISTOR	RD1/6PM□□□J
	C913	ELECT. CAPACITOR	CEAS331M16		R510	RESISTOR ARRAY(22K)	RA8T□□□J
	C914	ELECT. CAPACITOR	CEAS330M35		R512	RESISTOR ARRAY (68K)	RA6T□□□J
	C915, 916	ELECT. CAPACITOR	CEAS100M50		R515	CARBONFILM RESISTOR	RD1/6PM□□□J
	C917, 918	ELECT. CAPACITOR	CEASR47M50		R517	CARBONFILM RESISTOR	RD1/6PM□□□J
	C919	CERAMIC CAPACITOR	CGCYF473Z50		R518	RESISTOR ARRAY	RA11T□□□J
	C921	CERAMIC CAPACITOR	CGCYF473Z50		R520	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1001	ELECT. CAPACITOR	CEAS221M50		R524-529	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1004	ELECT. CAPACITOR	CEAS330M35		R533, 534	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1007	ELECT. CAPACITOR	CEAS472M16		R551-553	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1008	CERAMIC CAPACITOR	CGCYF473Z50		R557-561	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1010	ELECT. CAPACITOR	CEAS102M10		R563, 564	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1011	ELECT. CAPACITOR	CEAS472M25		R651-659	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1013	ELECT. CAPACITOR	CEAS331M16		R701-704	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1015	ELECT. CAPACITOR	CEAS331M16		R707-730	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1016	ELECT. CAPACITOR	CEAS100M50		R733-738	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1018	ELECT. CAPACITOR	CEAS220M50		R741, 742	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1020-1023	CERAMIC CAPACITOR	CGCYF473Z50		R760-764	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1024	ELECT. CAPACITOR	CEAS470M16		R766-768	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1030	CERAMIC CAPACITOR	CGCYF473Z50		R770-775	CARBONFILM RESISTOR	RD1/6PM□□□J
△	C1203	CAPACITOR (0.01/400)	RCG-009		R804		RCN1053
	C1601, 1602	ELECT. CAPACITOR	CEASR22M50		R805	METALFILM RESISTOR	RN1/6PQ□□□□F
	C1603, 1604	ELECT. CAPACITOR	CEAS101M16		R806	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1605	ELECT. CAPACITOR	CEAS331M16		R809, 810	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1606	CERAMIC CAPACITOR	CKCYF103Z50		R816	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1607	CERAMIC CAPACITOR	CGCYF473Z50		R818, 819	CARBONFILM RESISTOR	RD1/6PM□□□J
	C1701	CERAMIC CAPACITOR	CGCYF473Z50		R854		RCN1053
RESISTORS					R855	METALFILM RESISTOR	RN1/6PQ□□□□F
	R101-114	CARBONFILM RESISTOR	RD1/6PM□□□J		R856	CARBONFILM RESISTOR	RD1/6PM□□□J
	R117-120	CARBONFILM RESISTOR	RD1/6PM□□□J		R859-861	CARBONFILM RESISTOR	RD1/6PM□□□J
	R125, 126	CARBONFILM RESISTOR	RD1/6PM□□□J		R866	CARBONFILM RESISTOR	RD1/6PM□□□J
	R135, 136	CARBONFILM RESISTOR	RD1/6PM□□□J		R903	CARBONFILM RESISTOR	RD1/6PM□□□J
	R161-164	CARBONFILM RESISTOR	RD1/6PM□□□J		R915-923	CARBONFILM RESISTOR	RD1/6PM□□□J
	R166	CARBONFILM RESISTOR	RD1/6PM□□□J		R926, 927	CARBONFILM RESISTOR	RD1/6PM□□□J
	R255-258	CARBONFILM RESISTOR	RD1/6PM□□□J		R941, 942	CARBONFILM RESISTOR	RD1/6PM□□□J
	R260-262	CARBONFILM RESISTOR	RD1/6PM□□□J		R1001	CARBONFILM RESISTOR	RD1/2LF□□□J
	R265, 266	CARBONFILM RESISTOR	RD1/6PM□□□J		R1003, 1004	CARBONFILM RESISTOR	RD1/6PM□□□J
	R270	CARBONFILM RESISTOR	RD1/6PM□□□J		R1007-1012	CARBONFILM RESISTOR	RD1/6PM□□□J
	R272	CARBONFILM RESISTOR	RD1/6PM□□□J	△	R1014-1019	CARBONFILM RESISTOR	RD1/6PM□□□J
	R276-278	CARBONFILM RESISTOR	RD1/6PM□□□J		R1020	FUSIBLE RESISTOR	RFA1/4L□□□J
	R299	CARBONFILM RESISTOR	RD1/6PM□□□J		R1021	METAL OXIDE RESISTOR	RS2LMF□□□J
	R321, 322		RCN1024		R1151-1161	CARBONFILM RESISTOR	RD1/6PM□□□J
	R323-328	CARBONFILM RESISTOR	RD1/6PM□□□J		R1163-1165	CARBONFILM RESISTOR	RD1/6PM□□□J
	R332	CARBONFILM RESISTOR	RD1/6PM□□□J		R1601-1606	CARBONFILM RESISTOR	RD1/6PM□□□J
	R340, 341	CARBONFILM RESISTOR	RD1/6PM□□□J		R1609	METAL OXIDE RESISTOR	RS2LMF□□□J
	R351-391	CARBONFILM RESISTOR	RD1/6PM□□□J		R1611-1613	CARBONFILM RESISTOR	RD1/6PM□□□J
	R393-398	CARBONFILM RESISTOR	RD1/6PM□□□J		R1701	RESISTOR ARRAY	RA5T□□□J
	R451	CARBONFILM RESISTOR	RD1/2LF□□□J		R1702	LADDER RESISTOR	RCX1020
	R454-457	CARBONFILM RESISTOR	RD1/6PM□□□J		R1703, 1704	CARBONFILM RESISTOR	RD1/6PM□□□J
	R459, 460	CARBONFILM RESISTOR	RD1/6PM□□□J		VR101-104	VR	RCP1046
	R461	CARBONFILM RESISTOR	RD1/2LF□□□J		VR321, 322	VR	RCP1046
	R462-465	CARBONFILM RESISTOR	RD1/6PM□□□J		VR551	VR	RCP1046
	R467-469	CARBONFILM RESISTOR	RD1/6PM□□□J				

Mark	No.	Description	Part No.
	VR553	VR	RCP1046
	VR651, 652	VR	RCP1046
	VR802	VR	RCP1090
	VR851	VR	RCP1045
	VR852	VR	RCP1090

OTHERS

CN801	CONNECTOR(12P)	KPE12
CN851	CONNECTOR(14P)	KPE14
CN906	CONNECTOR	HLEM24S-1
JA701	JACK	RKB-020
JA902, 903	JACK	RKN1004
JA1602	JACK	PKN1005
X501	CERAMIC RESONATOR	VSS1014

H. PHONE UNIT**CAPACITORS**

C2020	CERAMIC CAPACITOR	CGCYF473Z50
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RESISTORS

R2019, 2020	CARBONFILM RESISTOR	RD1/6PM□□□J
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OTHERS

JA2003	JACK	RKN1002
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OPERATE 1 UNIT**SWITCHES**

S1301-1303	SWITCH	RSG1033
S1305, 1306	SWITCH	RSG1033

OPERATE 2 UNIT**SWITCHES**

S1401-1403	SWITCH	RSG1033
S1405, 1406	SWITCH	RSG1033

DISPLAY UNIT**SEMICONDUCTORS**

Q1501	DIGITAL TRANSISTOR	DTA114TS
D1501-1508	DIODE	1SS254
D1510-1514	DIODE	1SS254
D1517, 1518	DIODE	1SS254

SWITCHES

S1504-1506	SWITCH	RSG1034
S1508	SWITCH	RSG1034
S1510-1516	SWITCH	RSG1034
S1518	SWITCH	RSG1034
S1521-1524	SWITCH	RSH1014

RESISTORS

R513, 514	CARBONFILM RESISTOR	RD1/6PM□□□J
R1501	CARBONFILM RESISTOR	RD1/6PM□□□J
R2015, 2016	CARBONFILM RESISTOR	RD1/6PM□□□J
VR2002	VARIABLE RESISTOR	RCV1086

OTHERS

CN907	CONNECTOR 24P	52492-2420
V1501		RAW1106

TR SEC UNIT

There is no supply part in this unit.

8. ADJUSTMENTS

8.1 MECHANICAL ADJUSTMENT

8.1.1 Door Damping Check and Adjustment

Set the door spring of DECK 1 side to position (A) as shown in Fig. 8-1. Then, erect the front panel assembly vertically.

Open the doors of DECK 1 and DECK 2 at the same time. At this point, confirm that the difference between opening degree of both doors is within 15mm when one side of the door is opened completely. When this standard is not satisfied, change the door spring installation position of Deck 1 and perform the adjustment as follows:

- When the opening action of the door of DECK 1 is later than that of DECK 2: Change the door spring of DECK 2 from A to B.
- When the opening action of the door of DECK 1 is faster than that of DECK 2: Change the door spring of DECK 1 from A to B.

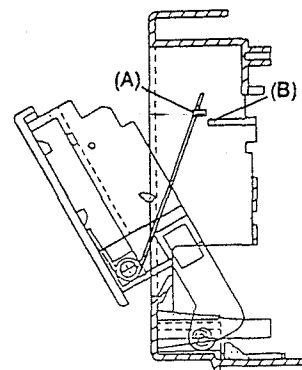


Fig. 8-1

8.1.2 Tape Speed

- Perform this adjustment in the test mode.
 - TEST mode setting.
1. Set the REV MODE to "↔".
 2. Short-circuit the JP901 and JP902 for a moment. (Set into TEST mode.)
 3. The speed becomes normal when the PLAY key is pressed, and double when the FF key is pressed.
 4. To cancel the TEST mode, press the DECK I COUNTER RESET key or turn off the power.

1. Tape Speed Adjustment and Check						
No.	Deck	Mode	Test tape	Adjusting points	Specifications/Ratings (playback frequency)	Remarks
1	I	Double speed PLAY	STD-301 (3 kHz)	check	6000 Hz $\pm$ 600 Hz	
2	II			VR851	Within $\pm$ 10 Hz against the measurement value of the step 1 (deck I)	
3	I	NORMAL speed PLAY		VR802	3000 Hz $\pm$ 5 Hz	
4	II			VR801	Within $\pm$ 5 Hz against the measurement value of the step 3 (deck I)	

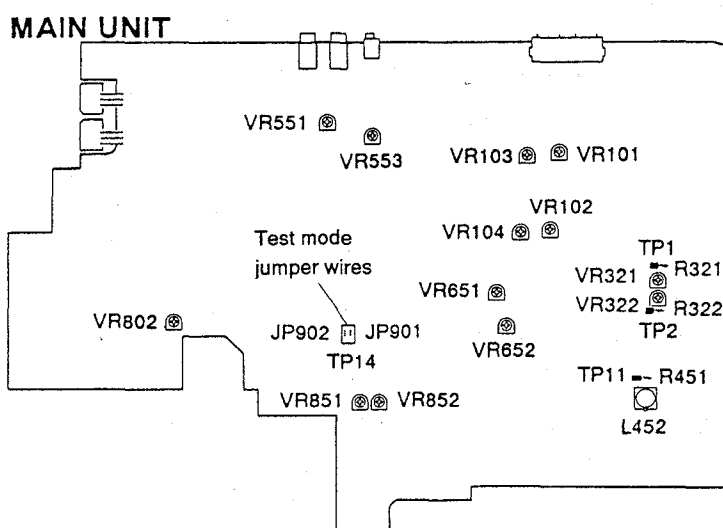


Fig. 8-2 Adjusting points

8.2 ELECTRICAL ADJUSTMENTS

Adjustment Conditions

1. The mechanical adjustments must be completed first.
2. The head must be cleaned and demagnetized.
3. Turn power on allow the deck to warm up for at least a few minutes before commencing any electrical adjustments.
4. The reference signal is 0 dBV=1 Vrms.
5. Connect a 50 k Ω (or between 47k to 52 k Ω) load resistance to the OUTPUT terminals.
6. Unless otherwise specified, the switches listed below are left in the positions indicated.

DOLBY NR : OFF
TAPE SELECTOR : NORM

Test Tapes

STD-331E : Playback adjustments
(See Fig. 8-3)
STD-631 : NORMAL blank tape
STD-621 : CrO₂ blank tape
STD-610 : METAL blank tape

* As the reference recording level is 250 nwb/m for STD-331E, the recording level will be higher by 4 dB for STD-331B (160 nwb/m). When adjusting, pay carefull attention to the type of tape used.

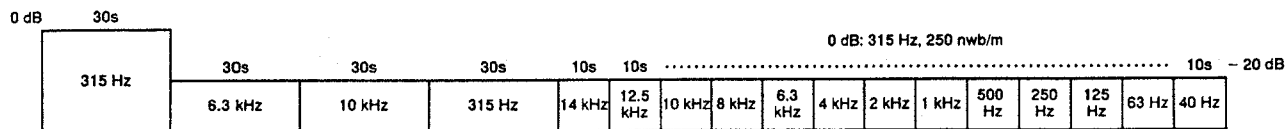
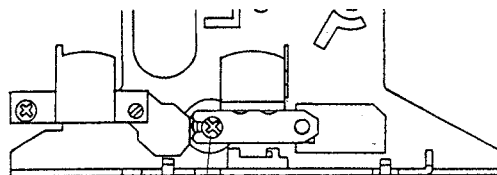


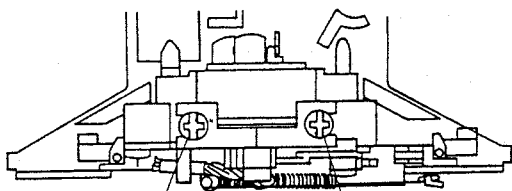
Fig. 8-3 Constants of the test tape STD-331E

DECK I



Head azimuth adjustment screw

DECK II



FWD azimuth adjustment screw

REV azimuth adjustment screw

Fig. 8-4 Head azimuth adjustment

List of Adjustments

Playback sections

1. Head azimuth adjustment.
2. Playback level adjustment.

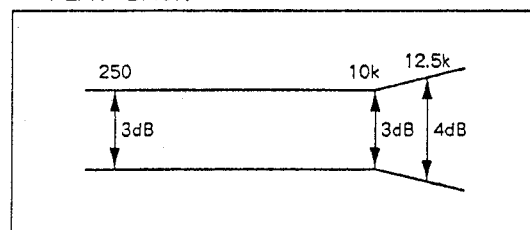
Recording sections

1. Bias oscillator adjustment.
2. Recording bias adjustment.
3. Recording level adjustment.
4. Level meter check.
5. AUTO BLE adjustment.

NOTE: This unit has an automatic tape selection feature.

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PLAY BACK



RECORDING

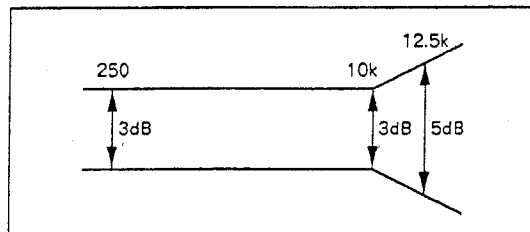


Fig. 8-5 Frequency response zone

PLAYBACK SECTION

1. Head Azimuth Adjustment

- Turn VR103, 104 (Deck I) or VR101, 102 (Deck II) to mechanical center positions.

No.	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	PLAY	Play the 10 kHz/-20 dB section of STD-331E test tape.	Head azimuth adjustment screw. (See Fig. 8-4)	LINE OUT	Maximum playback signal level.	
2.	STOP	Lock the screw with screw lock after completing adjustment.				

2. Playback Level Adjustment

- This adjustment determines the DOLBY NR level, and must be performed with great care.

No.	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	PLAY	Play the 315 Hz/0 dB section of the STD-331E test tape.	Deck I	VR 103 (Lch) VR 104 (Rch)	TP. 1 (Lch) TP. 2 (Rch)	-6.7 dBV	
			Deck II	VR 101 (Lch) VR 102 (Rch)			

RECORDING SECTION

1. Bias Oscillator Adjustment

No.	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	REC	Load the STD-610 test tape with no input signal.	Deck II	L 452	TP. 11	105 kHz $\pm$ 0.3kHz	If the adjustment value on the left cannot be obtained values within 105kHz $\pm$ 0.3 kHz are also satisfactory.

2. Recording Bias Adjustment

- After the adjustment, caution should be exercised so as not to become under bias by checking the distortion rate.

No.	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	REC	Record the 315 Hz and 6.3 kHz signals at -26 dBV input level and playback. (STD-631)	Deck II	VR651(Lch) VR652(Rch)	LINE OUT	Repeatedly record, playback and adjust so that the playback level of 6.3 kHz signal becomes 0 dB $\pm$ 0.5 dB when compared with the 315 Hz signal.	

3. Recording Level Adjustment

No.	Mode	Input signal & test tape	Adjustment location		Measuring location	Adjustment value	Remarks
1.	REC PAUSE	Apply a 315 Hz/0 dBV signal to the line input terminals, load the STD-631 test tape.	REC level control volume		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV	
2.	STOP	Set the DOLBY NR switch to the ON position.					
3.	REC/ PLAY	Record the above signal onto the STD-631 test tape, and playback.	Deck II	VR321 (Lch) VR322 (Rch)	TP. 1 (Lch) TP. 2 (Rch)	Repeatedly record, playback and adjust so that the playback signal level becomes - 11.2 dBV.	
4.	REC/ PLAY	Record the above signal onto the STD-621 test tape, and playback.	Check		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV ± 1.5dB	
5.	REC/ PLAY	Record the above signal onto the STD-610 test tape, and playback.	Check		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV ± 1.5dB	

4. Level Meter Check

No.	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	REC PAUSE	Apply a 315 Hz/-10 dBV (316 mV) signal to the Line Input terminals.	REC level control volume	TP. 1 (Lch) TP. 2 (Rch)	Check that the level meters "0 dB" light up within -7.2 dBV $\pm$ 2 dB of the signal output level.	

5. AUTO BLE Adjustment

- BLE adjustment should be performed after all other adjustments are completed.
- This adjustment should be performed in the test mode.
- Entering the test mode.

For details of how to enter the test mode, refer to the "Mechanical Adjustment" section (Page 29)

No.	Mode	Input signal & test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1.	-	Set to test mode.	-	-	-	
2.		Press the NORMAL SPEED key on the front panel.	Level meter	VR551	Adjust so that -1 dB on the level meter turn on and off.	400 Hz adjustment
3.		Press the HIGH SPEED key on the front panel.		VR553		10 kHz adjustment

Reference: The output of LINE OUT after completing the adjustments for 400 Hz, 10 kHz, 3 kHz becomes -26 dBV $\pm$ 1dB.

8. REGLAGES

8.1 REGLAGE MÉCANIQUE

8.1.1 Contrôle et Réglage de l'Amortisseur de Trappe

Placer le ressort de trappe du côté de la platine 1 sur la position (A) comme indiqué dans la Fig. 8-1. Redresser ensuite l'ensemble de panneau avant verticalement.

Ouvrir les trappes de la platine 1 et de la platine 2 en même temps. A ce point, s'assurer que la différence entre le degré d'ouverture des deux trappes est de moins de 15mm lorsqu'un côté de la trappe est complètement ouvert. Lorsque cette valeur est différente de la valeur standard mentionnée, changer la position de mise en place du ressort de trappe de la platine 1 et effectuer un réglage comme suit:

- Lorsque l'action d'ouverture de la trappe de la platine 1 se fait plus lentement que celle de la platine 2: Changer le ressort de la trappe de la platine 2 de A à B.

- Lorsque l'action d'ouverture de la trappe de la platine 1 se fait plus rapidement que celle de la platine 2: Changer le ressort de la trappe de la platine 1 de A à B.

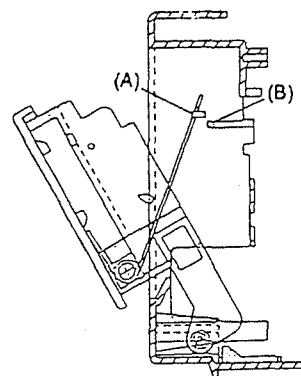


Fig. 8-1

8.1.2 Vitesse de défilement de la bande

- Régler au mode TEST.
 - Réglage du mode TEST.
1. Régler le sélecteur REV MODE à "⇄".
 2. Court-circuiter JP901 et JP902 un moment. (Régler au mode TEST.)
 3. La vitesse devient normale à la pression de la touche PLAY, et double à la pression de la touche FF.
 4. appuyer sur la touche DECK I COUNTER RESET ou mettre hors tension pour annuler le mode TEST.

1. Réglage et contrôle de la vitesse de défilement de la bande						
No.	Platine	Mode	Bande testée	Points de réglage	Spécifications/valeurs nominales (fréquence de lecture)	Remarques
1	I	PLAY double vitesse	STD-301 (3 kHz)	contrôl	6000 Hz $\pm$ 600 Hz	
2	II			VR851	Moins de $\pm$ 10 Hz par rapport à la valeur mesurée à l'étape 1 (platine I)	
3	I	PLAY vitesse normale		VR802	3000 Hz $\pm$ 5 Hz	
4	II			VR801	Moins de $\pm$ 5 Hz par rapport à la valeur mesurée à l'étape 3 (platine I)	

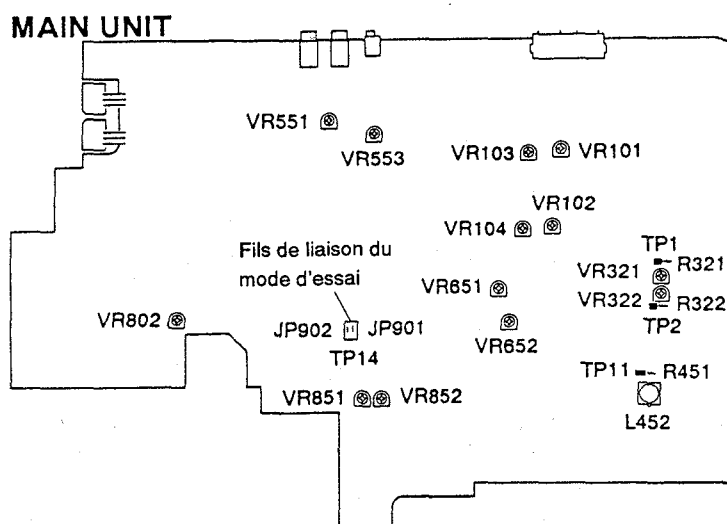


Fig. 8-2 Points réglage

8.2 REGLAGES ELECTRIQUES

Conditions de réglage

1. Les réglages mécaniques doivent tout d'abord être terminés.
2. Les têtes doivent être nettoyées et démagnétisées.
3. Mettre la platine sous tension et la laisser chauffer pendant au moins quelques minutes avant de commencer les réglages électriques.
4. Le signal de référence est de $0\text{ dBV}=1\text{ Vrms}$.
5. Connecter une résistance de charge de $50\text{ k}\Omega$ (tolérance 47 k à $52\text{ k}\Omega$) aux bornes de sortie (OUTPUT).
6. Sauf indication contraire, les commutateurs ci-dessous doivent être laissés sur les positions indiquées.

DOLBY NR : OFF
Sélecteur de bande : NORM
(TAPE SELECTOR)

Bandes d'essai

STD-331E : Réglages de la lecture
(Voir fig. 8-3)

STD-631 : Bande vierge de type normal

STD-621 : Bande vierge de type chrome

STD-610 : Bande vierge de type métal

* Le niveau d'enregistrement de référence étant de 250 nwb/m pour le STD-331E, le niveau d'enregistrement sera supérieur de 4 dB pour le STD-331B (160 nwb/m). Pour le réglage, tenir compte du type de bande utilisé.

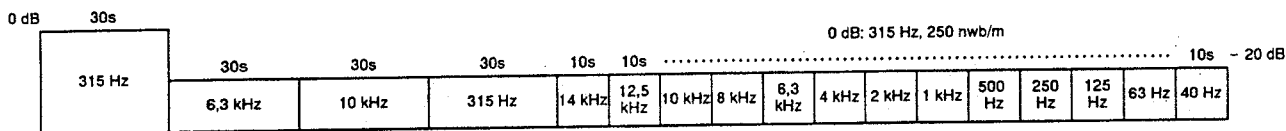
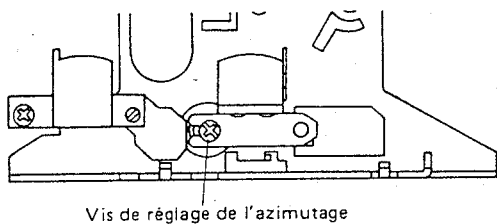


Fig. 8-3 Constantes de la bande d'essai STD-331E

Platine 1



Platine II

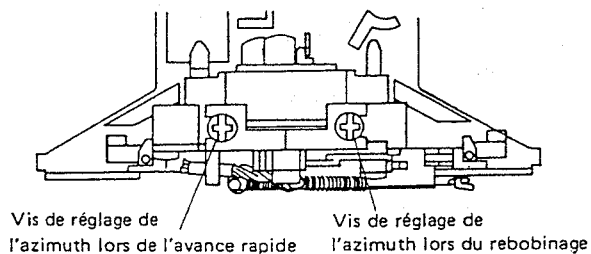


Fig. 8-4 Réglage de l'azimut de la tête

Liste des réglages

Sections de lecture

1. Réglage de l'azimut de la tête.
2. Réglage du niveau de lecture.

Sections d'enregistrement

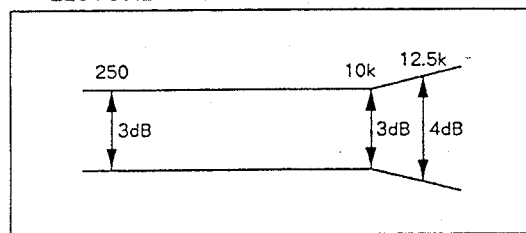
1. Réglage de l'oscillateur de polarisation.
2. Réglage de la polarisation d'enregistrement.
3. Réglage du niveau d'enregistrement.
4. Vérification de l'indicateur de niveau.
5. Réglage de AUTO BLE.

REMARQUE:

Cette unité est dotée d'une sélection automatique de bande.

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Corporation. HX Pro est d'origine Bang & Olufsen.
DOLBY, le symbole double-D  et HX PRO sont des marques
de Dolby Laboratories Licensing Corporation.

LECTURE



ENREGISTREMENT

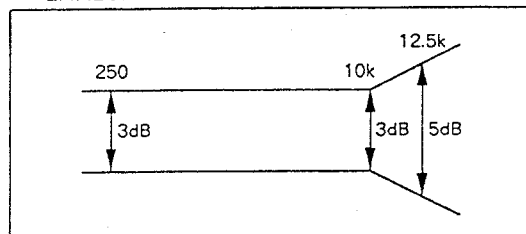


Fig. 8-5 Zone de réponse en fréquence

SECTION DE LECTURE

1. Réglage de l'azimut de la tête

- Tourner VR 103, 104 (Platine I) ou VR 101, 102 (Platine II) sur leur position centrale mécanique.

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage	Points de mesure	Valeur de réglage	Remarques
1.	PLAY	Reproduire la section 10 kHz/-20 dB de la bande d'essai STD-331E.	Vis de réglage de l'azimut de la tête. (Voir fig. 8-4)	Sortie de ligne (LINE OUT)	Niveau du signal de reproduction maximum.	
2.	STOP	Verrouiller la vis avec le verrouillage de vis après avoir terminé le réglage.				

2. Réglage du niveau de lecture

- Ce réglage détermine le niveau DOLBY NR et il doit être effectué très soigneusement.

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage		Points de mesure	Valeur de réglage	Remarques
1.	PLAY	Reproduire la section 315 Hz/0 dB de la bande d'essai STD-331E.	Platine I	VR103 (can. G) VR104 (can. D)	TP. 1 (can. G) TP. 2 (can. D)	-6.7 dBV	
			Platine II	VR101 (can. G) VR102 (can. D)			

SECTION D'ENREGISTREMENT

1. Réglage de l'oscillateur de polarisation

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage		Points de mesure	Valeur de réglage	Remarques
1.	REC	Charger la bande d'essai STD-810 et n'introduire aucun signal.	Platine II	L 452	TP. 11	105 kHz $\pm$ 0.3 kHz	Si la valeur de réglage de gauche ne peut pas être obtenue, des valeurs de 105kHz $\pm$ 4.3 kHz sont également acceptables.

2. Réglage de la polarisation d'enregistrement

- Après le réglage, des précautions doivent être prises pour éviter une sous-polarisation en vérifiant le taux de distorsion.

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage		Points de mesure	Valeur de réglage	Remarques
1.	STOP	Enregistrer les signaux 315 Hz et 6,3 kHz à un niveau d'entrée de -28 dBV et les reproduire. (STD - 631)	Platine II	VR651 (can. G) VR652 (can. D)	Sortie de ligne (LINE OUT)	Enregistrer, reproduire et régler de manière répétée de sorte que le niveau de lecture du signal 6,3 kHz devienne 0 dB $\pm$ 0.5 dB lorsqu'il est comparé avec le signal 315 Hz.	

3. Réglage du niveau d'enregistrement

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage		Points de mesure	Valeur de réglage	Remarques
1.	REC PAUSE	Appliquer un signal de 315 Hz/0 dBV aux bornes d'entrée de ligne, charger la bande d'essai STD-631.	Volume de la commande de niveau d'enregistrement.		TP. 1 (can. G) TP. 2 (can. D)	-11.2 dBV	
2.	STOP	Régler le commutateur DOLBY NR sur la position ON. (DOLBY B)					
3.	REC/ PLAY	Enregistrer le signal cidessus sur la bande d'essai STD-631 et le reproduire.	Platine II	VR321 (Lch) VR322 (Rch)	TP. 1 (can. G) TP. 2 (can. D)	Enregistrer, reproduire et régler de manière répétée de sorte que le niveau du signal devienne - 11.2 dBV.	
4.	REC/ PLAY	Enregistrer le signal cidessus sur la bande d'essai STD-621 et le reproduire.	Vérifier		TP. 1 (can. G) TP. 2 (can. D)	-11.2 dBV ± 1.5 dB	
5.	REC/ PLAY	Enregistrer le signal cidessus sur la bande d'essai STD-610 et le reproduire.	Vérifier		TP. 1 (can. G) TP. 2 (can. D)	-11.2 dBV ± 1.5 dB	

4. Vérification de l'indicateur de niveau

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage	Points de mesure	Valeur de réglage	Remarques
1.	REC PAUSE	Appliquer un signal de 315 Hz/-10 dBV (316 mV) aux bornes d'entrée de ligne.	Volume de la commande de niveau d'enregistrement	TP. 1 (can. G) TP. 2 (can. D)	Vérifier que les indicateurs de niveau "0 dB" s'allument dans la limite de -7.2 dBV $\pm$ 2 dB du niveau de sortie du signal.	

5. Réglage de AUTO BLE

- Le réglage BLE doit être effectué après que tous les autres réglages sont complétés.
 - Ce réglage doit être effectué dans le mode d'essai.
 - Passage au mode d'essai.
- Pour les détails du passage en mode d'essai, voir la section "Réglages mécaniques" (Page 33).

No.	Mode	Signal d'entrée et bande d'essai	Points de réglage	Points de mesure	Valeur de réglage	Remarques
1.	-	Régler dans le mode d'essai.	-	-	-	
2.		Appuyer sur la touche NORMAL SPEED du panneau avant.	L'indicateur de niveau	VR551	Régler de sorte que - 1 dB sur l'indicateur de niveau s'allume et s'éteigne.	Réglage 400 Hz
3.		Appuyer sur la touche HIGH SPEED du panneau avant.		VR553		Réglage 10 kHz

Référence: Après l'achèvement des réglages pour 400 Hz, 10 kHz et 3 kHz, la sortie de LINE OUT devient - 26 dBV $\pm$ 1 dB.

8. AJUSTES

8.1 AJUSTE MECANICO

8.1.1 Comprobación y ajuste de la amortiguación de la puerta

Ajuste el resorte de la puerta del DECK 1 en la posición (A) como se muestra en la Fig. 8-1. Luego, levante el conjunto del panel frontal en forma vertical. Abra las puertas de los DECK 1 y DECK 2 al mismo tiempo.

Entonces, confirme que la diferencia entre el grado de abertura de ambas puertas sea de 15mm como máximo cuando se abre por completo un lado de la puerta. Cuando no se satisfacen estas medidas, cambie la posición de instalación del resorte de la puerta del DECK 1 y efectúe el ajuste del modo siguiente:

- Cuando la acción de abrir la puerta del DECK 1 es más retardada que la del DECK 2: Cambie el resorte de la puerta del DECK 2 de A a B.

- Cuando la acción de abrir la puerta del DECK 1 es más rápida que la del DECK 2: Cambie el resorte de la puerta del DECK 1 de A a B.

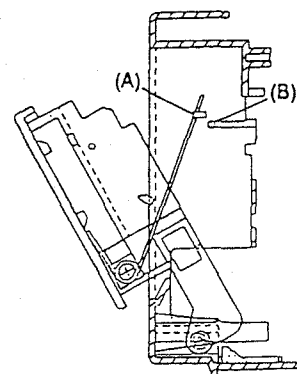


Figura. 8-1

8.1.2 Velocidad de la Cinta

- Realice este ajuste en el modo de prueba.
- Ajuste del modo TEST.

1. Ajuste el REV MODE en "±".
2. Cortocircuite JP901 y JP902 durante un momento. (Ajuste en el modo TEST)
3. La velocidad es normal cuando se oprime la tecla PLAY, y doble cuando se oprime la tecla FF.
4. Para cancelar el modo TEST, oprima la tecla DECK 1 COUNTER RESET o desconecte la alimentación.

1. Ajuste y Verificación de la Velocidad de la Cinta						
No.	Unidad	Modo	Cinta de prueba	Puntos de ajuste	Especificaciones/Valores nominales (frecuencia de reproducción)	Observaciones
1	I	PLAY a velocidad doble	STD-301 (3 kHz)	Verificar	6000 Hz ± 600 Hz	
2	II			VR851	Dentro de ± 10 Hz contra el valor de medición del paso 1 (unidad I)	
3	I	PLAY a velocidad normal		VR802	3000 Hz ± 5 Hz	
4	II			VR801	Dentro de ± 5 Hz contra el valor de medición del paso 3 (unidad I)	

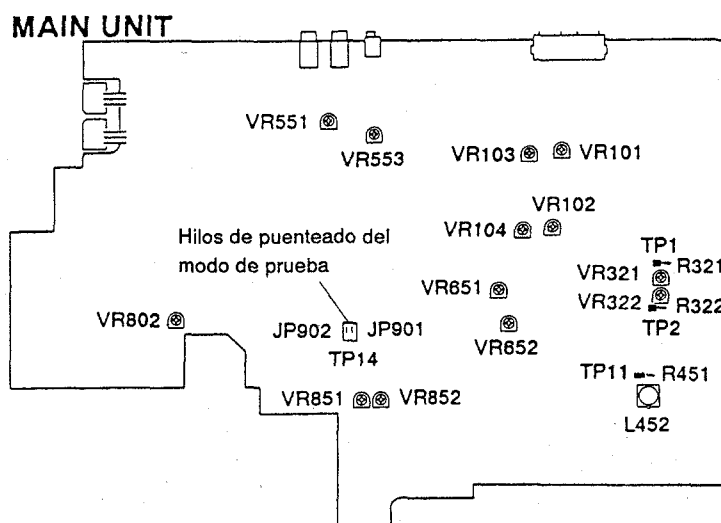


Figura. 8-2 Puntos de ajuste

8.2 AJUSTES ELÉCTRICOS

Condiciones de ajuste

1. Los ajustes mecánicos deben haberse completado primero.
2. La cabeza debe estar limpia y desmagnetizada.
3. Encienda la alimentación para permitir que la platina se caliente durante unos pocos minutos por lo menos antes de realizar cualquier ajuste eléctrico.
4. La señal de referencia es de 0 dBV=1 Vrms.
5. Conecte una resistencia de 50 k Ω (o entre 47k y 52 k Ω) en los terminales OUTPUT.
6. A menos que se especifique lo contrario, los conmutadores indicados más abajo deben dejarse en las posiciones indicadas.

DOLBY NR : OFF
TAPE SELECTOR : NORM

Cintas de prueba

STD-331E : Ajustes de reproducción
(Consulte la figura 8-3)
STD-631 : Cinta virgen NORMAL
STD-621 : Cinta virgen de CrO₂
STD-610 : Cinta virgen de METAL

* Como el nivel de grabación de referencia es igual a 250 nwb/m para el STD-331E, el nivel de grabación será 4 dB mayor para el STD-331B (160 nwb/m). Al realizar el ajuste, preste suma atención al tipo de cinta que se está utilizando.

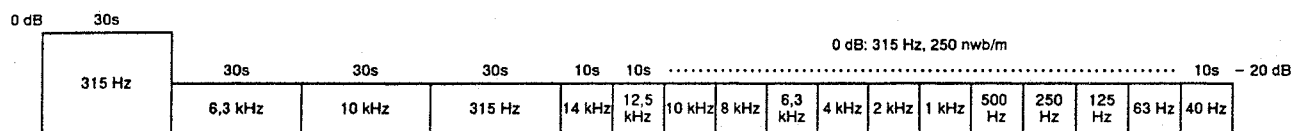
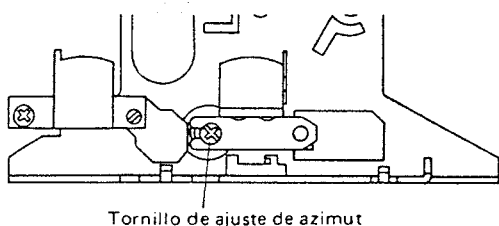


Figura 8-3 Constantes de la cinta de prueba STD-331E

Platina I



Platina II

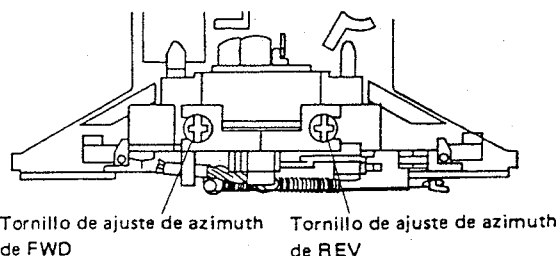


Figura 8-4 Ajuste de azimut de la cabeza

Lista de ajustes

Secciones de reproducción

1. Ajuste de azimut de la cabeza
2. Ajuste del nivel de reproducción

Secciones de grabación

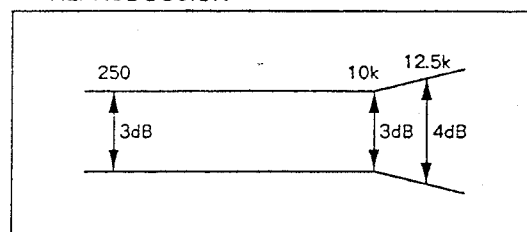
1. Ajuste del oscilador de polarización
2. Ajuste de la polarización de grabación
3. Ajuste del nivel de grabación
4. Verificación del medidor de nivel
5. Ajuste AUTO BLE

NOTA:

Esta unidad posee una función de selección automática de cinta.

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REPRODUCCIÓN



GRABACIÓN

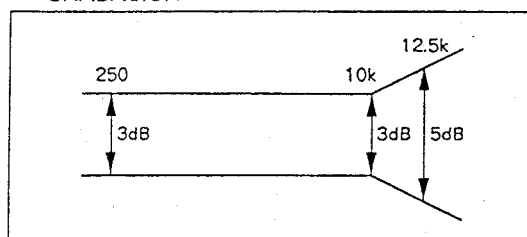


Figura 8-5 Zona de respuesta de frecuencia

SECCIÓN DE REPRODUCCIÓN

1. Ajuste del azimut de la cabeza

- Poner VR103, 104 (platina I) o VR101, 102 (platina II) en las posiciones del centro mecánico.

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Comentarios
1.	PLAY	Reproduzca la sección de 10 kHz/-20 dB de la cinta de prueba STD-331E.	Tornillo de ajuste del azimut de la cabeza. (Vea la figura 8-4)	LINE OUT	Nivel máximo de la señal de reproducción.	
2.	STOP	Bloquee el tornillo con su cierre una vez finalizado el ajuste.				

2. Ajuste del nivel de reproducción

- Este ajuste determina el nivel DOLBY NR y debe realizarse con mucho cuidado.

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste		Punto de medición	Valor de ajuste	Comentarios
1.	PLAY	Produzca la parte de 315 Hz/0 dB de la cinta de prueba STD-331E.	Platina I	VR103 (Lch) VR104 (Rch)	TP. 1 (Lch) TP. 2 (Rch)	-6.7 dBV	
			Platina II	VR101 (Lch) VR102 (Rch)			

SECCIÓN DE GRABACIÓN

1. Ajuste del oscilador de polarización

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste		Punto de medición	Valor de ajuste	Comentarios
1.	REC	Introduzca la cinta de prueba STD-610 sin señal de entrada.	Platina II	L 452	TP. 11	105kHz $\pm$ 0.3kHz	Si no fuera posible obtener el valor de ajuste que se indica a la izquierda, valores comprendidos entre 105 kHz $\pm$ 0.3 kHz son también satisfactorios.

2. Ajuste de polarización de grabación

- Una vez finalizado el ajuste, compruebe el porcentaje de distorsión para no obtener subpolarización.

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste		Punto de medición	Valor de ajuste	Comentarios
1.	REC	Grabe la señal de 315 Hz y 6.3 kHz a un nivel de entrada de -26 dBV y reproduzca la. (STD - 631)	Platina II	VR651 (Lch) VR652 (Lch)	LINE OUT	Grabe, reproduzca y ajuste repetidamente para que el nivel de la señal de reproducción de 6.3 kHz sea de 0 dB $\pm$ 0.5 dB cuando se compare con la señal de 315 Hz.	

3. Ajuste del nivel de grabación

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste		Punto de medición	Valor de ajuste	Comentarios
1.	REC PAUSE	Aplice una señal de 315 Hz/0 dBV a los terminales de entrada de línea e introduzca la cinta de prueba STD-631.	Control de nivel de grabación.		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV	
2.	STOP	Ponga el conmutador DOLBY NR en la posición ON. (DOLBY B)					
3.	REC/ PLAY	Grabe la señal de arriba en la cinta de prueba STD-631 y reproduzca.	Platina II	VR321 (Lch) VR322 (Rch)	TP. 1 (Lch) TP. 2 (Rch)	Grabe, reproduzca y ajuste repetidamente para que el nivel de la señal de reproducción sea de - 11.2 dBV.	
4.	REC/ PLAY	Grabe la señal de arriba en la cinta de prueba STD-621 y reproduzca.	Verifique		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV ± 1.5dB	
5.	REC/ PLAY	Grabe la señal de arriba en la cinta de prueba STD-610 y reproduzca.	Verifique		TP. 1 (Lch) TP. 2 (Rch)	-11.2 dBV ± 1.5dB	

4. Verificación del medidor de nivel

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Comentarios
1.	REC PAUSE	Aplice una señal de 315 Hz/-10 dBV (316 mV) a los terminales de entrada de línea.	Control de nivel de grabación	TP. 1 (Lch) TP. 2 (Rch)	Verifique si se encienden los medidores de nivel "0 dB" cuando el nivel de salida de la señal sea -7.2 dBV ± 2 dB.	

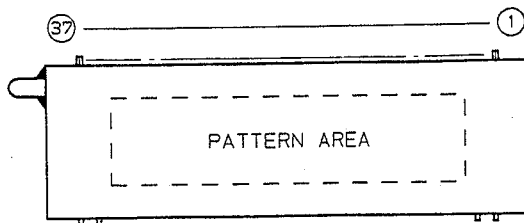
5. Ajuste AUTO BLE

- El ajuste BLE debe efectuarse después de haber terminado todos los otros ajustes.
 - Este ajuste debe efectuarse en el modo de prueba.
 - Cómo establecer el modo de prueba.
- Con respecto a los detalles de cómo se entra en el modo de prueba, consulte la sección "Ajuste Mecánico" (Página 37).

N.º	Modo	Señal de entrada y cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Comentarios
1.	-	Establezca el modo de prueba.	-	-	-	
2.		Pulse la tecla NORMAL SPEED del panel delantero.	En medidor de nivel	VR551	Ajuste de modo tal que -1 dB se active y desactive en el medidor de nivel.	Ajuste de 400 Hz
3.		Pulse la tecla HIGH SPEED del panel delantero.		VR553		Ajuste de 10 kHz

Referencia: Después de completar los ajustes para 400 Hz, 10 kHz y 3 kHz, la salida de LINE OUT es igual a -26 dBV ± 1 dB.

9. FL INFORMATION

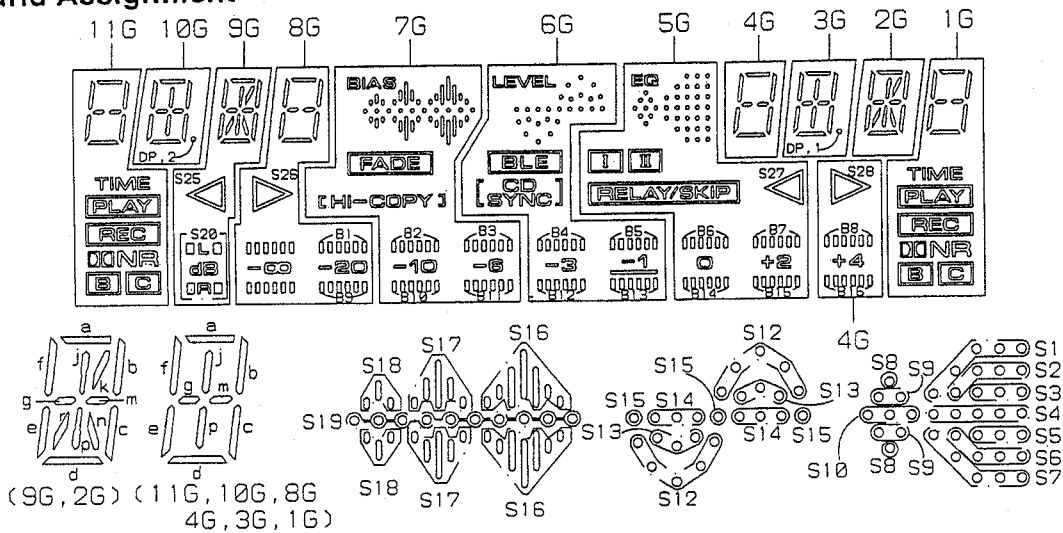


Pin Connection

[illegible]

NOTE 1) F1,F2 --- Filament 3) NC ----- No connection
 2) NP ----- No pin 4) 1G~11G -- Grid

Grid Assignment



Anode Connection

	11G	10G	9G	8G	7G	6G	5G	4G	3G	2G	1G
P1	a	a	a	a	S18	S14	S4	a	a	a	a
P2	b	b	b	b	S17	S13	S2,S6	b	b	b	b
P3	c	c	c	c	CHI-	-	RELAY/SKIP	c	c	c	c
P4	d	d	d	d	[FADE]	[BLE]	[I]	d	d	d	d
P5	e	e	e	e	COPY	[SRC]	S27	e	e	e	e
P6	f	f	f	f	S16	S12	S1	f	f	f	f
P7	m	m	g,m	m	B2	B4	B6	m	m	g,m	m
P8	TIME	DP,2	k,r	S26	B10	B12	B14	S28	DP,1	k,r	TIME
P9	[PLAY]	j,p	n	B1	B3	B5	B7	B8	j,p	n	[PLAY]
P10	[REC]	-	S25	B9	B11	B13	B15	B16	-	-	[REC]
P11	g	g	-	g	-	-	-	g	g	-	g
P12	[C]	-	j,p	-	BIAS	LEVEL	[II]	-	-	j,p	[C]
P13	DQNR	-	-	-	S19	S15	EQ S10	-	-	-	-
P14	-	-	-	-	-	-	-	-	-	-	DQNR
P15	[B]	-	0 0 -25 000000	000000 -20 -10 -5	-3	-1	0 +2	+4	-	-	[B]
P16	-	-	-	-	-	-	S9	-	-	-	-
P17	-	-	-	-	-	-	S7	-	-	-	-
P18	-	-	-	-	-	-	S3,S5	-	-	-	-
P19	-	-	-	-	-	-	S8	-	-	-	-

10. FOR HEM, HB AND SD TYPES

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The $\triangle$ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

CT-W601R/HEM, HB, SD and CT-W601R/KUC have the same construction except for the following:

Mark	Symbol & Description	Part No.				Remarks
		CT-W601R/ KUC	CT-W601R/ HEM	CT-W601R/ HB	CT-W601R/ SD	
⊙	Mother unit	RWM1475	RWM1476	RWM1476	RWM1541	
NSP	MAIN unit	RWZ2523	RWZ2529	RWZ2529	RWZ2691	
NSP	H.PHONE unit	RWZ2524	RWZ2530	RWZ2530	RWZ2692	
NSP	OPERATE 1 unit	RWZ2525	RWZ2531	RWZ2531	RWZ2693	
NSP	OPERATE 2 unit	RWZ2526	RWZ2532	RWZ2532	RWZ2694	
NSP	DISPLAY unit	RWZ2527	RWZ2533	RWZ2533	RWZ2695	
NSP	TR SEC unit	RWZ2528	RWZ2534	RWZ2534	RWZ2696	
$\triangle$	AC power cord	PDG1015	PDG1003	PDG1036	PDG1013	
$\triangle$	FU1, FU2 Fuse (1.5A)	REK1001				
$\triangle$	FU1, FU2 Fuse (T1.6A)		REK-102	REK-102	REK-102	
$\triangle$	Power transformer (AC120V)	RTT1165				
$\triangle$	Power transformer (AC220-230/230-240V)		RTT1166	RTT1166		
$\triangle$	Power transformer (AC110/120-127/220/240V)				RTT1167	
$\triangle$	Voltage selector (AC110/120-127/220/240V)				PSB1002	
$\triangle$	Strain relief	CM-22C	CM-22B	CM-22B	CM-22B	
	Foot assembly	PXA1201				
	Insulator		PNW1912	PNW1912	PNW1912	(For foot)
	FL lens	RAH2082	RAH2083	RAH2083	RAH2082	
⊙	Mechanism unit (Deck II)	RYM1170	RYM1173	RYM1173	RYM1170	
NSP	Capacitor sleeve A		REC-150	REC-150	REC-150	(For C1203)
NSP	Rear panel	RNA1576	RNA1577	RNA1578	RNA1579	
	Packing case	RHG1373	RHG1374	RHG1374	RHG1374	
	Operating instructions (English)	RRB1120		RRB1120		
	Operating instructions (English/French/German/Italian/Dutch/ Spanish/Portuguese/Swedish)		RRE1063			
	Operating instructions (Spanish)				RRD1123	

MAIN UNIT

RWZ2529, RWZ2691 and RWZ2523 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		RWZ2523	RWZ2529 and RWZ2691	
	R719, 720	RD1/6PM332J	RD1/6PM222J	

H.PHONE UNIT

Although RWZ2530, RWZ2692 and RWZ2524 are different in part number, they have the same service parts.

OPERATE 1 UNIT

Although RWZ2531, RWZ2693 and RWZ2525 are different in part number, they have the same service parts.

OPERATE 2 UNIT

Although RWZ2532, RWZ2694 and RWZ2526 are different in part number, they have the same service parts.

DISPLAY UNIT

RWZ2533 and RWZ2527 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		RWZ2527	RWZ2533	
	V1501	RAW1106	RAW1108	

Note: RWZ2695 and RWZ2527 are different in part number, they have the same service parts.

TR SEC UNIT

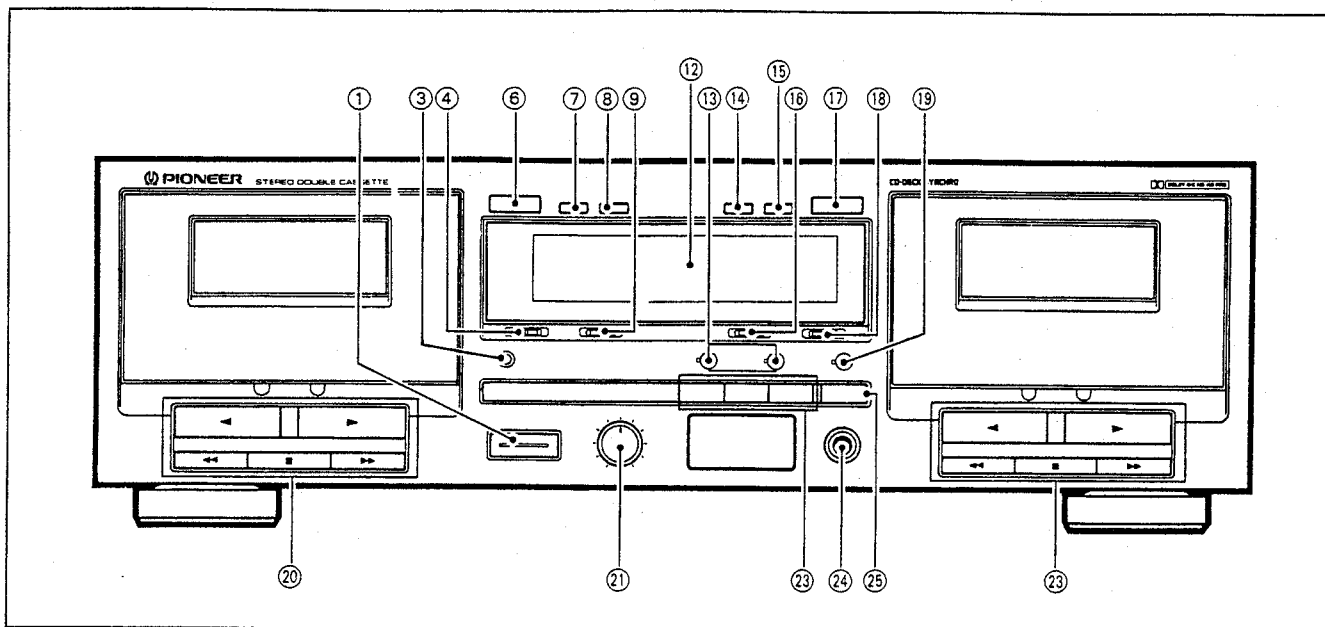
RWZ2534, RWZ2696 and RWZ2528 are different in part number, they have the same service parts.

MECHANISM UNIT (DECK II)

RYM1173 and RYM1170 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		RYM1170	RYM1173	
	Belt main	REB1159	REB1162	
	Ass'y flywheel L	RXA1423	RXA1476	
	Ass'y flywheel R	RXA1424		
	Ass'y motor	RXM1052	RXM1051	
	Gear FW R		RNK1733	
	Flywheel R		RXA1415	

11. PANEL FACILITIES



① POWER switch (■ OFF/▲ ON)

③ RELAY/SKIP button

④ TIMER mode switch (REC/OFF/PLAY)

⑥ DECK I eject button (▲)

- If the tape is moving (recording, playback, tape winding etc.), press the stop (■) button before pressing this button.

NOTE:

If the power is turned off while the tape is moving, the cassette door may remain locked. In this case, turn the power on before pressing the eject (▲) button.

⑦ DECK I counter reset button (RESET)

⑧ DECK I counter mode button (TIME/COUNT)

⑨ Reverse mode switch (REV MODE)

⑫ Function display

⑬ Synchro copy buttons (SYNCHRO COPY I▶II)

NORMAL SPEED: Normal speed copy

HIGH SPEED : Double speed copy

⑭ DECK II counter reset button (RESET)

⑮ DECK II counter mode button (TIME/COUNT)

⑯ DOLBY*NR switch (B/OFF/C)

*

- Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.
- "DOLBY", the double-D symbol and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

⑰ DECK II eject button (▲)

- If the tape is moving (recording, playback, tape winding etc.), press the stop (■) button before pressing this button.

NOTE:

If the power is turned off while the tape is moving, the cassette door may remain locked. In this case, turn the power on before pressing the eject (▲) button.

⑱ SOUND EQ switch (PORTABLE/OFF/CAR)

⑲ CD•DECK SYNCHRO recording button (CD SYNCHRO)

⑳ DECK I operation buttons

- ◀ : Reverse playback
- ▶ : Forward playback
- ◀◀/MS: Fast reverse/music search
- : Stop
- ▶▶/MS: Fast forward/music search

㉑ Recording level control (REC LEVEL)

㉒ DECK II operation buttons

- ◀ : Reverse playback
- ▶ : Forward playback
- ◀◀/MS: Fast reverse/music search
- : Stop
- ▶▶/MS: Fast forward/music search
- : Recording mute
- || : Pause
- : Recording

㉔ Headphones jack (PHONES)

㉕ DECK II AUTO BLE button

12. SPECIFICATIONS

System	4 track, 2-channel stereo
Heads	"Hard Permalloy" recording/playback head × 1
	"Hard Permalloy" playback head × 1
	"Ferrite" head × 1
Motor	DC servo motor × 2
Wow and Flutter	No more than 0.09% (WRMS)
	No more than ±0.19% (DIN)
Fast Winding Time	Approximately 120 seconds
	(C-60 tape)
Frequency Response	
– 20 dB recording:	
TYPE IV (Metal) tape	25 to 16,500 Hz
TYPE II (Chrome) tape	25 to 16,000 Hz
TYPE I (Normal) tape	25 to 16,000 Hz
Signal-to-Noise Ratio	
Dolby NR OFF	More than 57 dB
Noise Reduction Effect	
Dolby B-type NR ON	More than 10 dB (at 5 kHz)
Dolby C-type NR ON	More than 19 dB (at 5 kHz)
Harmonic Distortion	No more than 0.8%
	(at –4 dB: 160 nwb/m)
Input (Sensitivity)	
LINE (INPUT)	100 mV (Input impedance 38 kΩ)
Output (Reference level)	
LINE (OUTPUT)	0.5 V (Output impedance 3.2 kΩ)
Headphone	0.63 mW (Load impedance 8 Ω)

Subfunctions

- AUTO BLE tuning system (DECK II only)
- DOLBY HX PRO recording function (DECK II only)
- DOLBY B/C types NR
- Music search over ±15 selections
- Synchronized copy start
- High-speed and normal-speed copy (DECK I→DECK II)
- Relay playback/blank skip
- CD•DECK SYNCHRO recording capability
- Peak level meter with peak-hold function
- Automatic space recording mute
- Automatic tape selector
-  System remote control available
- TIMER Recording
- TIMER Playback (Automatic relay on)
- 2-mode electronic 4-digit twin tape counter
- Headphone jack
- SOUND EQ function

Miscellaneous

Power Requirements

U.S., Canadian models	AC 120V, 60 Hz
U.K. model	AC 230–240 Volts~, 50/60 Hz
Multi-voltage model	AC 110V/120V–127V/220V/240V
	(switchable), 50/60 Hz

Power Consumption 17W

Dimensions

U.K. and multivoltage models

..... 420(W) × 135(H) × 250(D) mm

U.S. and Canadian models 420(W) × 130(H) × 250(D) mm

16-9/16(W) × 5(H) × 9-13/16(D) in.

Weight (without package) 4.5 kg (9 lb 15 oz.)

Accessories

Operating instructions	1
Connection cord with pin plugs	2
 Remote control cord	1
CD•DECK SYNCHRO control cord	1

NOTE:

Specifications and design subject to possible modifications without notice, due to improvements.